MACHINING TECHNOLOGY

Indira Gandhi National Open University School of Engineering & Technology

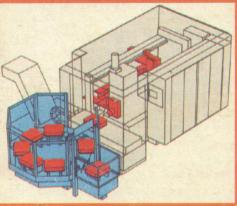


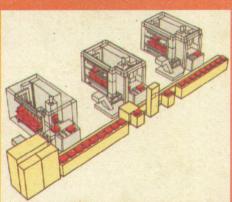
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BIVIE - 008 MACHINING TECHNOLOGY







Theory of Metal Cutting

BME - 008

MACHINING TECHNOLOGY

BLOCK AND UNIT TITLES

BLOCK 1	THEORY OF METAL CUTTING
Unit 1	Metal Cutting and Chip Formation
Unit 2	
Unit 3	Tool Wear, Tool Life, Machinability and Tool Materials
BLOCK 2	*BRASIVE MACHINING PROCESSES
Unit 4	Abrasive and Grinding Wheels
Unit 5	Mechanics of Grinding and Grinding Operations
Unit 6	Finishing Processes
BLOCK 3	SURFACE FINISHING PROCESS
Unit 7	Surface Characteristics and Product Performance
Unit 8	Conventional Surface Finishing Process
Unit 9	Micro Machining
BLOCK 4	NON-CONVENTIONAL MATERIAL REMOVAL PROCESSES
Unit 10	Introduction and Classification
Unit 11	Mechanical Advanced Machining Processes
Unit 12	
Unit 13	Electrochemical Machining (ECM)