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# Simultaneous grain boundary motion, grain rotation, and sliding in a tricrystal

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## ABSTRACT

Grain rotation and grain boundary (GB) sliding are two important mechanisms for grain coarsening and plastic deformation in nanocrystalline materials. They are in general coupled with GB migration and the resulting dynamics, driven by capillary and external stress, is significantly affected by the presence of junctions. Our aim is to develop and apply a novel continuum theory of incoherent interfaces with junctions to derive the kinetic relations for the coupled motion in a tricrystalline arrangement. The considered tricrystal consists of a columnar grain embedded at the center of a non-planar GB of a much larger bicrystal made of two rectangular grains. We examine the shape evolution of the embedded grain numerically using a finite difference scheme while emphasizing the role of coupled motion as well as junction mobility and external stress. The shape accommodation at the GB, necessary to maintain coherency, is achieved by allowing for GB diffusion along the boundary.

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## 1. Introduction

Grain boundaries (GBs) and junctions play an important role in various deformation processes within nanocrystalline (NC) materials which have an average grain size of few tens of nanometers and hence contain a large volume fraction of boundaries and junctions. The microstructural evolution in NC materials, especially during grain coarsening and plastic deformation, is dominated by grain rotation and relative grain translation coupled with GB migration (Meyers et al., 2006; Wang et al., 2014; Koch et al., 2007; Harris et al., 1998). The resulting motion is called coupled GB motion (Cahn and Taylor, 2004; Taylor and Cahn, 2007). The presence of triple junctions, which can occupy up to 3% volume fraction in NC materials when the average grain size is around 10 nm (Chapter 5 of Koch et al. (2007)), induces drag on GB migration and affects the coupled

motion in a significant way (Czubayko et al., 1998; Wu and Voorhees, 2012). For an illustration of the coupled motion consider an isolated tricrystal arrangement, as shown in Fig. 1(a), where a grain is embedded at the center of the planar GB of a large bicrystal. In the absence of external stress, the embedded grain spontaneously rotates due to GB capillarity, thus changing its orientation, while shrinking to a size shown in Fig. 1(b). The embedded grain can disappear either by shrinking to a vanishing volume or by reorienting itself to one of the neighboring grains. Grain rotation can be accomplished through either a pure viscous sliding, or a tangential motion geometrically coupled with GB migration, or a combination of both (Cahn and Taylor, 2004; Taylor and Cahn, 2007). If the tricrystal is subjected to external stress, the grains can accomplish relative translational motion as well (Trautt and Mishin, 2014); the center of rotation of the embedded grain then need not remain fixed in space.

Our aim is to develop a thermodynamically consistent framework to study the coupled GB motion in the presence

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of triple junctions as driven by GB capillarity and external stress. More precisely, the main results of the present contribution are:

- (i) Developing a novel continuum framework, restricted to two dimensions, to study the dynamics of incoherent interfaces with junctions. An irreversible thermodynamical theory of incoherent interfaces, excluding junctions, has been previously developed by Cermelli and Gurtin (1994). On the other hand, junctions have been studied only with respect to coherent interfaces (Simha and Bhattacharya, 1998). Furthermore, these previous studies were based on the configurational mechanics framework which requires *a priori* postulation of configurational forces and their balances. In the present formulation the configurational forces appear as mechanisms of internal power generation so as to ensure that the excess entropy production remains restricted to only interfaces and junctions.
- (ii) Extending the existing theory of coupled GB motion to include triple junctions and relative tangential translation. The earlier work on coupled motion was restricted to bicrystals with a grain embedded within a larger grain such that the center of rotation of the embedded grain remains fixed (Cahn and Taylor, 2004; Taylor and Cahn, 2007; Basak and Gupta, 2014). The possibility of including junctions and relative translation of the grains was ignored in these models. These extensions were nevertheless mentioned by Taylor and Cahn (2007) in their list of open problems related to coupled GB motion.
- (iii) Performing numerical simulations for shape evolution of grains and GBs during coupled motion. Towards this end, we consider a tricrystalline arrangement (as shown in Fig. 3) and solve the coupled kinetic relations for GB motion, rotational and translational movements of the grains, and junction dynamics. The dynamical equations are solved using a finite difference scheme adapted from a recent work on triple junctions of purely migrating GBs (Fischer et al., 2012). Our results are qualitatively in agreement with a recent paper (Trautt and

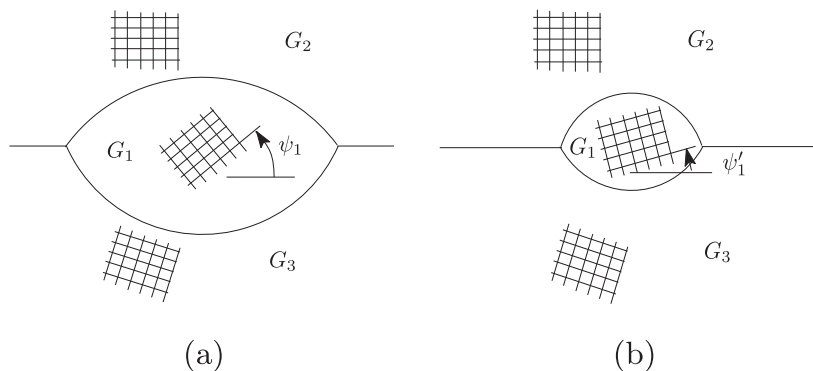
Mishin, 2014) concerned with molecular dynamics (MD) simulations of the coupled motion in a tricrystal.

We assume that the grains are rigid, free of defects, and do not possess any stored energy. The defect content as well as the energy density are confined to grain boundaries. Isothermal condition is maintained throughout. The assumption of grain rigidity is justified since we consider the magnitude of the external stress to be much lower than the yield stress. Also, in the present scenario the GBs do not exert any far-field stress and GB capillarity exerts very low pressure on the neighboring grains. The shape accommodation process, required to avoid nucleation of void or interpenetration of the grains at the GBs during relative rotation of the embedded grain, is controlled by allowing for diffusion along the GBs. Bulk diffusion in the grains, as well as across the GBs, is taken to be negligible compared to GB diffusion (Koch et al., 2007). Furthermore, since both GBs and grains move at much smaller velocities than the velocity of sound in that material, the inertial effects are ignored. The above assumptions provide the simplest setting to pursue a rigorous study of coupled GB dynamics.

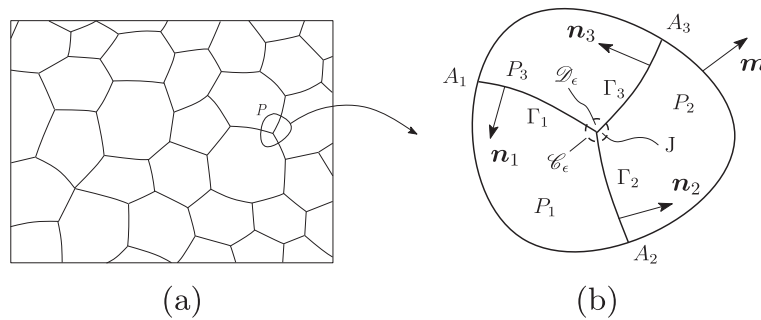
The paper has been organized as follows. After developing the pertinent thermodynamic formalism in Section 2, the kinetic relations for the tricrystalline configuration are derived in Section 3. The numerical results are presented in Section 4. Finally, Section 5 concludes our communication.

## 2. Thermodynamic formalism

The dissipation inequalities at GBs and junctions are now derived within the framework of Gibbs thermodynamics, where various thermodynamic quantities (such as energy, entropy, etc.) defined over interfaces and junctions are understood as excess quantities of the system. We begin by fixing the notation before deriving the consequences of the second law of thermodynamics in terms of various dissipation inequalities.



**Fig. 1.** A schematic to depict the coupling between GB motion and rotation of grain  $G_1$  under GB capillary force in a tricrystal. Diagram (a) shows the initial configuration which evolves to (b) at a later time. The outer grains  $G_2$  and  $G_3$ , being much larger than  $G_1$ , are taken to be stationary (after Trautt and Mishin (2014)).



**Fig. 2.** (a) Schematic of a polycrystal with a region  $P$ . (b) The region  $P$  containing three subgrains  $P_i$  ( $i = 1, 2, 3$ ), three GBs  $\Gamma_i$ , and a junction  $J$ . Normal vectors for the outer boundary of  $\partial P$  and  $\Gamma_i$  are denoted by  $\mathbf{m}$  and  $\mathbf{n}_i$ , respectively. Point  $A_i$  denote the edge of  $\Gamma_i$  lying on  $\partial P$ . The broken circle  $\mathcal{C}_\epsilon$  is the boundary of the circular disc  $\mathcal{D}_\epsilon$  which is excluded to obtain the punctured domain  $P_\epsilon = P \setminus \mathcal{D}_\epsilon$ .

Consider a 2D region  $P$  as shown in Fig. 2(b) containing three domains  $P_1$ ,  $P_2$  and  $P_3$ , and a junction  $J$ .  $P$  can be thought of as a subdomain in a polycrystalline material, as depicted in Fig. 2(a). The boundary separating  $P_i$  and  $P_{i-1}$  ( $i = 1, 2, 3$ ) has been represented by  $\Gamma_i$  ( $P_0$  is identified with  $P_3$ ). The normal  $\mathbf{n}_i$  to  $\Gamma_i$  is chosen such that it points into  $P_i$ . The outer boundary of  $P$  and the associated outward normal are denoted by  $\partial P$  and  $\mathbf{m}$ , respectively. We parameterize each of the GBs  $\Gamma_i$  by an arc-length parameter  $s_i$  which initiates at  $J$  and increases towards the edge  $A_i$ . The tangent  $\mathbf{t}_i$  to  $\Gamma_i$  is aligned in the direction of increasing  $s_i$ . The stress field at the junction is usually singular (cf. Simha and Bhattacharya (1998) and Part H of Gurtin (2000)) and therefore all the analysis is restricted to a punctured domain  $P_\epsilon$  which is obtained by excluding a small circular disc  $\mathcal{D}_\epsilon$  of radius  $\epsilon$  centered at the junction, i.e.  $P_\epsilon = P \setminus \mathcal{D}_\epsilon$ . We denote the periphery of the circular hole in  $P_\epsilon$  by  $\mathcal{C}_\epsilon$  whose normal  $\mathbf{m}$  is directed inside  $P_\epsilon$ . The velocity of the curve  $\mathcal{C}_\epsilon$  approaches the velocity of the junction, denoted by  $\mathbf{q}$ , in the limit  $\epsilon \rightarrow 0$ .

Let  $f$  be a field defined in  $P$  such that it is continuous everywhere except across  $\Gamma_i$ . The jump in  $f$  across  $\Gamma_i$  is denoted by  $\llbracket f \rrbracket = f^+ - f^-$ , where  $f^+$  is the limiting value of  $f$  as it approaches  $\Gamma_i$  from the side into which  $\mathbf{n}_i$  points and  $f^-$  otherwise. The normal time derivative of a field  $g$  defined on  $\Gamma_i$  is given by (Gupta and Steigmann, 2012)

$$\dot{g} = \dot{g} + V_i \nabla g \cdot \mathbf{n}_i \quad (1)$$

(no summation for the repeated index ‘ $i$ ’ is considered here and thereafter), where the superposed dot stands for the material time derivative,  $V_i$  is the normal velocity of  $\Gamma_i$ , and  $\nabla$  is the gradient operator. It represents the time rate of change of  $g$  with respect to an observer sitting on  $\Gamma_i$  and moving with the interface in its normal direction.

### 2.1. Dissipation inequality

We now derive the dissipation inequalities for the grains, GBs, and junction using the balance relations for mass and linear momentum given in Appendix A. In confirmation with the second law of thermodynamics for isothermal processes, the rate of change of free energy of

the GBs is less than or equal to the total power supplied to  $P$ :

$$\sum_{i=1}^3 \frac{d}{dt} \int_{\Gamma_i} \gamma_i dl \leq \int_{\partial P} \boldsymbol{\sigma} \mathbf{m} \cdot \mathbf{v} dl - \sum_{i=1}^3 (\mu h_i)_{A_i} + \sum_{i=1}^3 (\mathbf{c}_i \cdot \mathbf{w}_i)_{A_i}, \quad (2)$$

where  $\gamma_i$  is the energy density of GB  $\Gamma_i$ ,  $\boldsymbol{\sigma}$  is the symmetric Cauchy stress in the grains,  $\mu$  is the chemical potential of the atoms,  $h_i$  is the diffusion flux along  $\Gamma_i$ , and  $dl$  is an infinitesimal length along the boundaries. As noted before, we have ignored bulk free energy as well as volumetric diffusion in the grains. The vector  $\mathbf{w}_i$  stands for the velocity of edge  $A_i$  and  $\mathbf{c}_i$  is the force conjugate associated with it. The nature of the latter is elaborated below. The first term on R.H.S. of the inequality is the power input into  $P$  due to external stress field on its boundary. The second term represents the power input due to additional mass flow. The third term, which is non-standard, represents the power input into  $P$  required to ensure that there is no excess entropy generation at the edges  $A_i$ , thereby restricting the excess entropy production only at the GBs and the junction. The edges are allowed to carry excess entropy only when they are present on the external surface of the solid, in which case the considered term will not be required. This additional power input will therefore be present only for edges in the interior of region  $P$ . Its form (and hence of  $\mathbf{c}_i$ ) will of course depend on the constitutive nature of the prescribed excess quantities over GBs and the junction. It can be alternatively interpreted as the power expended by the configurational force  $\mathbf{c}_i$  at the respective edge. This viewpoint has been adopted in earlier studies (cf. Cermelli and Gurtin (1994), Simha and Bhattacharya (1998), Fried and Gurtin (2004)) within the framework of configuration mechanics. Our treatment (see also Gupta and Steigmann (2012), Basak and Gupta (2014)) is different from these in that we do not introduce *a priori* any balance law associated with configurational forces, nor do we postulate configurational forces as independent fundamental entities alongside the standard forces. It should be noted that the final results are identical, irrespective of the chosen standpoint. We will now exploit the above restriction on the nature of entropy production, combined with certain constitutive restrictions on GB energy, to determine  $\mathbf{c}_i$ . This will then be used to obtain local dissipation inequalities at various GBs and the junction.

Applying the transport theorem for an internal boundary (cf. Equation (A8) of Simha and Bhattacharya (1998)) in (2) we obtain

$$\begin{aligned} & \int_P \nabla \cdot (\boldsymbol{\sigma} \mathbf{v}) da + \sum_{i=1}^3 \int_{\Gamma_i} \left( \llbracket \boldsymbol{\sigma} \mathbf{n}_i \cdot \mathbf{v} \rrbracket + f_i V_i - \dot{\gamma}_i - \frac{\partial}{\partial s_i} (\mu h_i) \right) dl \\ & + \sum_{i=1}^3 (\mathbf{c}_i \cdot \mathbf{w}_i - \gamma_i W_i)_{A_i} + \lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \boldsymbol{\sigma} \mathbf{m} \cdot \mathbf{v} dl \\ & + \sum_{i=1}^3 (\gamma_i \mathbf{t}_i \cdot \mathbf{q} - \mu h_i)_J \geq 0, \end{aligned} \quad (3)$$

where  $f_i = \gamma_i \kappa_i$  ( $\kappa_i$  is the curvature of  $\Gamma_i$ ), and  $W_i$  is the tangential component of the edge velocity  $\mathbf{w}_i$  at  $A_i$ . We consider isotropic GB energy such that  $\gamma_i = \gamma_i(\theta_i)$ , where  $\theta_i$  is the misorientation angle at the boundary  $\Gamma_i$ . Using (66)–(71) in (3), then yields

$$\begin{aligned} & \int_P \boldsymbol{\sigma} \cdot \nabla \mathbf{v} da \\ & + \sum_{i=1}^3 \int_{\Gamma_i} \left( \llbracket U_i \mathbf{E} \rrbracket \mathbf{n}_i \cdot \mathbf{n}_i + \langle \boldsymbol{\sigma} \mathbf{n}_i \rangle \cdot \llbracket \mathbf{v} \rrbracket_t + f_i V_i - \frac{\partial \gamma_i}{\partial \theta_i} \dot{\theta}_i - h_i \frac{\partial \mu}{\partial s_i} \right) dl \\ & + \sum_{i=1}^3 (\gamma_i \mathbf{t}_i \cdot \mathbf{q})_J + \lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \boldsymbol{\sigma} \mathbf{m} \cdot \mathbf{v} dl - \mu \lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \rho(\mathbf{u} - \mathbf{v}) \cdot \mathbf{m} dl \\ & + \sum_{i=1}^3 (\mathbf{c}_i \cdot \mathbf{w}_i - \gamma_i W_i)_{A_i} \geq 0, \end{aligned} \quad (4)$$

where  $\mathbf{E} = -(\rho \boldsymbol{\mu} + \boldsymbol{\sigma})$  is the Eshelby tensor in the grains with vanishing bulk energy density ( $\mathbf{I}$  represents the identity tensor),  $\llbracket \mathbf{v} \rrbracket_t$  is the tangential part of  $\llbracket \mathbf{v} \rrbracket$ , and we have used  $\theta_i = \dot{\theta}_i$  recalling that the orientation of various grains remain uniform (since they are defect free). We have also imposed local chemical equilibrium at various boundaries, i.e.  $\llbracket \mu \rrbracket = 0$  across  $\Gamma_i$  (Fried and Gurtin, 2004). The three summations in (4) represent the entropy production rate associated with the GBs  $\Gamma_i$ , the junction  $J$ , and the edges  $A_i$  lying on the boundary of the part, respectively. We require the excess entropy production to have no contribution from the edges, hence expecting it to be of the form  $\sum_{i=1}^3 \int_{\Gamma_i} \eta_i dl + \eta_J \geq 0$ , where  $\eta_i$  is the entropy generation rate per unit length of  $\Gamma_i$  and  $\eta_J$  is the entropy generation rate at the junction. As a consequence, we derive

$$\mathbf{c}_i = \gamma_i \mathbf{t}_i, \quad (5)$$

cf. Eqs. (17.4) and (17.21) in Fried and Gurtin (2004). The following local dissipation inequalities are then imminent

$$\boldsymbol{\sigma} \cdot \nabla \mathbf{v} \geq 0 \text{ in } P_i, \quad (6)$$

$$\llbracket U_i \mathbf{E} \rrbracket \mathbf{n}_i \cdot \mathbf{n}_i + \langle \boldsymbol{\sigma} \mathbf{n}_i \rangle \cdot \llbracket \mathbf{v} \rrbracket_t + f_i V_i - \frac{\partial \gamma_i}{\partial \theta_i} \dot{\theta}_i - h_i \frac{\partial \mu}{\partial s_i} \geq 0 \text{ on } \Gamma_i \text{ and} \quad (7)$$

$$\mathbf{F} \cdot \mathbf{q} + \lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \mathbf{E} \mathbf{m} \cdot (\mathbf{q} - \mathbf{v}) dl \geq 0 \text{ at } J, \quad (8)$$

where

$$\mathbf{F} = \sum_{i=1}^3 \gamma_i \mathbf{t}_i \quad (9)$$

is a part of the driving force for junction motion, cf. Simha and Bhattacharya (1998). The L.H.S. of these inequalities represent the dissipation rate in the grains (per unit area), at the boundaries (per unit length), and at the junction, respectively. Relation (6) requires the power expenditure in the grains due to stress to be non-negative. When the grains are rigid, as is the case in this paper, the power expenditure in the bulk is identically zero and hence (6) is trivially satisfied. Inequality (7) can be used to distinguish the fluxes (generalized velocities) and the associated driving forces which cause dissipation at a GB. Therefore the average traction drives the relative tangential jump in the velocity between two grains, the mean curvature drives the normal velocity of the GB, and the torque like term  $\partial \gamma_i / \partial \theta_i$  drives the evolution of the misorientation. The gradient of the chemical potential acts as a driving force for mass diffusion along the GB. At the junction, according to (8), we see that both GB energies of the intersecting boundaries and the singular Eshelby tensor in its neighborhood contribute to the net dissipative force.

### 3. Kinetics in a tricrystal

Based on the dissipation inequalities (7) and (8) we now derive kinetic relations for a 2D tricrystal subjected to shear stress as shown in Fig. 3. The tricrystal configuration consists of three grains  $G_1, G_2$ , and  $G_3$ , four GBs  $\mathcal{C}_i, i = 1, \dots, 4$ , and two junctions  $J_1$  and  $J_2$ . The orientation of the respective grains, denoted by  $\psi_1, \psi_2$  and  $\psi_3$  (measured anticlockwise w.r.t. the  $\mathbf{e}_1$ -axis), are considered to be homogeneous (since they are all rigid and defect free). The tricrystal lies in a plane (spanned by  $\mathbf{e}_1$  and  $\mathbf{e}_2$ ) orthogonal to  $\mathbf{e}_3$ , where  $\{\mathbf{e}_1, \mathbf{e}_2, \mathbf{e}_3\}$  forms a right-handed orthonormal basis. The origin of the coordinate system is taken to coincide with the center of rotation of  $G_1$ . Since we assume that the tricrystal is initially symmetric about  $\mathbf{e}_2$ -axis, and also that the external loading is symmetric about the same axis, the instantaneous rotational velocity of two points in  $G_1$  located in the neighborhood of  $J_1$  and  $J_2$  will always be equal and opposite until  $G_1$  disappears. As a consequence, the mid-point of the line joining  $J_1$  and  $J_2$  will throughout represent the center of rotation, where the rotation axis is parallel to  $\mathbf{e}_3$ . Thus  $\{\mathbf{e}_1, \mathbf{e}_2, \mathbf{e}_3\}$  represents a basis for the translating coordinate with the origin held fixed with the instantaneous center of rotation. The misorientation angles along  $\mathcal{C}_1, \mathcal{C}_2$ , and  $\mathcal{C}_{3,4}$  are defined as  $\theta_1 = \psi_1 - \psi_2, \theta_2 = \psi_1 - \psi_3$ , and  $\theta_3 = \psi_2 - \psi_3$ , respectively. The arc-length parameter for  $\mathcal{C}_i$  is denoted by  $s_i$  ( $i = 1, \dots, 4$ ) with an increasing direction as shown in Fig. 3. The normal  $\mathbf{n}_i$  and the tangent  $\mathbf{t}_i$  for a GB  $\mathcal{C}_i$  is also shown in the same figure, where the latter is aligned in the direction of increasing  $s_i$ . The state of stress in each of the grains is considered to be given by

$$\boldsymbol{\sigma} = \tau(\mathbf{e}_1 \otimes \mathbf{e}_2 + \mathbf{e}_2 \otimes \mathbf{e}_1), \quad (10)$$

which obviously satisfies the equilibrium Eqs. (69) and (70) and the relevant traction boundary conditions. Let  $R_i(\phi_i, t)$  be the radial distance of the GB  $\mathcal{C}_i$  from the center of rotation  $O$  measured at an angle  $\phi_i$  w.r.t.  $\mathbf{e}_1$ -axis (see Fig. 3), where  $0 \leq \phi_1 \leq \pi$  and  $\pi \leq \phi_2 \leq 2\pi$ . Denote the

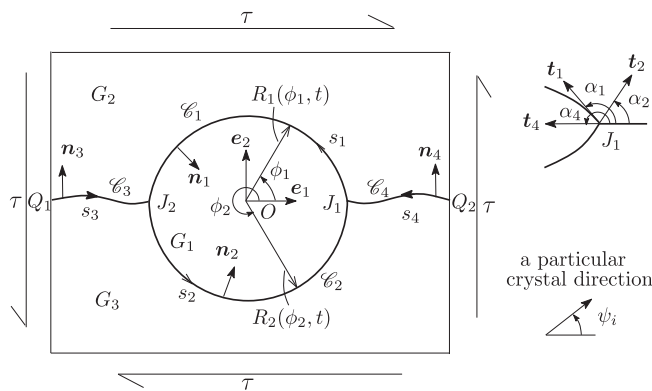


Fig. 3. A schematic of the tricrystal.

position vectors for the junctions  $J_1$  and  $J_2$  by  $\mathbf{z}_1$  and  $\mathbf{z}_2$ , respectively and the position vectors of the edges  $Q_1$  and  $Q_2$  by  $\mathbf{z}_3$  and  $\mathbf{z}_4$ , respectively.

We allow the embedded grain  $G_1$  to both rotate and translate with respect to the neighboring grains. The outer grains  $G_2$  and  $G_3$  are however restricted to undergo only relative translational motion. This is consistent with the observations made through MD simulations in Trautt and Mishin (2014). Without loss of generality we assume that  $G_3$  remains stationary. Hence,  $\dot{\theta}_1 = \dot{\theta}_2 = \dot{\psi}_1$  and  $\dot{\theta}_3 = 0$ . Based on these assumptions, the velocity of the three grains take the form

$$\mathbf{v}_1 = \dot{\psi}_1 \mathbf{e}_3 \times \mathbf{x} + \dot{\mathbf{C}}_1, \quad \mathbf{v}_2 = \dot{\mathbf{C}}_2, \quad \mathbf{v}_3 = \mathbf{0}, \quad (11)$$

where  $\mathbf{C}_1$  and  $\mathbf{C}_2$  are the rigid translations of  $G_1$  and  $G_2$ , respectively. Define vectors  $\mathbf{C}_1 = \mathbf{C}_1 - \mathbf{C}_2$ ,  $\mathbf{C}_2 = \mathbf{C}_1$  and  $\mathbf{C}_{3,4} = \mathbf{C}_2$ , as representing the relative translation between the adjacent grains across  $\mathcal{C}_1$ ,  $\mathcal{C}_2$ , and  $\mathcal{C}_{3,4}$ , respectively. The normal and the tangent vector for  $\mathcal{C}_a$  (from now on suffix  $a$  will stand for either 1 or 2, and suffix  $b$  for either 3 or 4) can be written as

$$\mathbf{n}_a = -\frac{(R_a \cos \phi_a - R'_a \sin \phi_a)}{\sqrt{R_a^2 + R_a'^2}} \mathbf{e}_1 - \frac{(R_a \sin \phi_a + R'_a \cos \phi_a)}{\sqrt{R_a^2 + R_a'^2}} \mathbf{e}_2, \quad \text{and} \quad (12)$$

$$\mathbf{t}_a = (\mathbf{n}_a \cdot \mathbf{e}_2) \mathbf{e}_1 - (\mathbf{n}_a \cdot \mathbf{e}_1) \mathbf{e}_2, \quad (13)$$

respectively (no summation for the repeated index  $a$ ), where  $R'_a = \partial R_a / \partial \phi_a$ . Using  $\mathbf{n}_a = \mathbf{e}_3 \times \mathbf{t}_a$  the normal component of the velocity  $\mathbf{v}_1$ , when evaluated on  $\mathcal{C}_1$  and  $\mathcal{C}_2$ , yields

$$\begin{aligned} \mathbf{v}_1 \cdot \mathbf{n}_1 &= \dot{\psi}_1 \mathbf{x} \cdot \mathbf{t}_1 + \dot{\mathbf{C}}_1 \cdot \mathbf{n}_1 \quad \text{and} \\ \mathbf{v}_1 \cdot \mathbf{n}_2 &= \dot{\psi}_1 \mathbf{x} \cdot \mathbf{t}_2 + \dot{\mathbf{C}}_1 \cdot \mathbf{n}_2, \end{aligned} \quad (14)$$

respectively.

### 3.1. Consequence of mass balance

Earlier MD simulations (Trautt and Mishin, 2014) have confirmed that in the absence of external stress, the embedded grains spontaneously rotate about a fixed cen-

ter of rotation and shrinks without any translational motion under GB capillary force. Based on this, and considering that the stress amplitude  $\tau$  is much smaller than the yield stress, we assume the translational velocities to be much smaller than the rotational velocity. As a result we ignore the effect of translational velocity on GB diffusion, and using (11) and (14) in (67) we rewrite the mass balance at the GBs as

$$\frac{\partial h_a}{\partial s_a} = -\rho \dot{\psi}_1 \mathbf{x}_a \cdot \mathbf{t}_a \text{ on } \mathcal{C}_a \text{ and}$$

$$\frac{\partial h_b}{\partial s_b} = -\rho \dot{\mathbf{C}}_2 \cdot \mathbf{n}_b \text{ on } \mathcal{C}_b. \quad (15)$$

Expanding (68) we obtain the following conditions for the diffusion currents at the junctions:

$$h_1 - h_2 - h_4 = 0 \text{ at } J_1 \text{ and } h_1 - h_2 + h_3 = 0 \text{ at } J_2. \quad (16)$$

Substituting (12) and (13) into (15), while recalling that  $\mathbf{n}_b = (-1)^{b-1} \mathbf{e}_3 \times \mathbf{t}_b$ , and integrating the result yields

$$h_a = \frac{\rho \dot{\psi}_1}{2} R_a^2 + k_a \text{ and} \quad (17)$$

$$h_b = (-1)^b \rho \dot{\mathbf{C}}_2 \cdot \mathbf{e}_3 \times \mathbf{x}_b + k_b,$$

where  $k_a$  and  $k_b$  are the integration constants, and  $\mathbf{x}_b = \mathbf{x}(s_b)$ . Since the tricrystal has been assumed not to exchange mass with the surrounding,  $h_b$  must satisfy  $h_3(\mathbf{z}_3) = 0$  and  $h_4(\mathbf{z}_4) = 0$ . With these boundary conditions, (17)<sub>2</sub> simplifies to

$$h_b = (-1)^b \rho \dot{\mathbf{C}}_2 \cdot \mathbf{e}_3 \times (\mathbf{x}_b - \mathbf{z}_b). \quad (18)$$

The GBs  $\mathcal{C}_3$  and  $\mathcal{C}_4$  are always symmetrically equivalent about  $\mathbf{e}_2$ -axis, hence the validity of (18) for both these curves demands that  $\dot{\mathbf{C}}_2$  must be parallel to  $\mathbf{e}_1$ , i.e.  $\dot{\mathbf{C}}_2 = \dot{C}_2 \mathbf{e}_1$ , which implies that the upper grain will always move in a horizontal direction with respect to the lower grains. Consequently, (18) reduces down to

$$h_b = (-1)^{b-1} \rho \dot{C}_2 y_b, \quad (19)$$

where  $y_b = (\mathbf{x}_b - \mathbf{z}_b) \cdot \mathbf{e}_2$ . Using (17)<sub>1</sub> and (19) in (16) and neglecting the contribution coming from the translational



velocity in comparison to the rotational speed as far as the diffusion fluxes along  $\mathcal{C}_1$  and  $\mathcal{C}_2$  are concerned, we conclude that

$$k_1 - k_2 = 0 \text{ at } J_1 \text{ and } J_2. \quad (20)$$

Eqs. (20) and (17)<sub>1</sub> in association with the conservation condition  $\int_{\mathcal{C}_1} h_1 dl + \int_{\mathcal{C}_2} h_2 dl = 0$  along the closed boundary of  $G_1$  yield

$$h_a = \frac{\rho \dot{\psi}_1}{2} (R^2 - \bar{R}^2), \quad (21)$$

where  $\bar{R}^2 = (\int_{\mathcal{C}_1} R_1^2 dl + \int_{\mathcal{C}_2} R_2^2 dl) / (|\mathcal{C}_1| + |\mathcal{C}_2|)$  and  $|\mathcal{C}_i|$  is the length of  $\mathcal{C}_i$ . The conservation condition can be readily proved using the Fick's law

$$h_i = -D_i \frac{\partial \mu}{\partial S_i}, \quad (22)$$

where  $D_i \geq 0$  is the diffusivity along the GB  $\mathcal{C}_i$ . Moreover, applying (22) in (19) and then integrating the equation we obtain the chemical potential along  $\mathcal{C}_b$  as

$$\mu_b = (-1)^b \frac{\rho \dot{C}_2}{D_b} I_b, \quad (23)$$

where  $I_b = \int_{S_b(z_b)} y_b dl$ . The chemical potential at the free surfaces (assumed to be flat) has been considered to be zero as there are no normal components of traction on those faces (cf. Herring (1950) and Chapter 68 in Gurtin et al. (2010)).

### 3.2. Grain and GB kinetics

We begin by deriving the kinetic laws relevant to  $\mathcal{C}_a$  and  $G_1$  before moving on to the kinetics of other GBs and junctions. Ignoring the terms of the order of  $\dot{C}_a \dot{\psi}_1$  and  $\dot{C}_a^2$ , while using (70), (11), (14), and (22) in (7), we rewrite the dissipation inequality on  $\mathcal{C}_a$  as

$$f_a V_a + \mathbf{g}_a v_a + \sigma_a \dot{C}_a \geq 0, \quad (24)$$

where  $\dot{C}_a = (\dot{C}_1 - \dot{C}_2) \cdot \mathbf{e}_1$ ,  $\bar{D}_a = D_a / \rho^2$ , and

$$\mathbf{g}_a = \frac{1}{\mathbf{x}_a \cdot \mathbf{n}_a} \left( \frac{\partial \gamma_a}{\partial \theta_a} - \rho \mu_a \mathbf{x}_a \cdot \mathbf{t}_a - \frac{\dot{\psi}_1}{4\bar{D}_a} (R_a^2 - \bar{R}_a^2) - T_a \right) \quad (25)$$

is the driving force for the rotational motion of  $G_1$  with

$$T_a = \tau((\mathbf{n}_a \cdot \mathbf{e}_1)(\mathbf{x}_a \cdot \mathbf{e}_1) - (\mathbf{n}_a \cdot \mathbf{e}_2)(\mathbf{x}_a \cdot \mathbf{e}_2));$$

$v_a = -\dot{\psi}_1 \mathbf{x}_a \cdot \mathbf{n}_a$  is related to the rotational velocity of  $G_1$ ; and  $\sigma_a = \langle \sigma \mathbf{n}_a \rangle \cdot \mathbf{e}_1 = \tau \mathbf{n}_a \cdot \mathbf{e}_2$  is the driving force for the translational motion between the adjacent grains. While deriving (24) we have neglected a term proportional to  $\mu_a \dot{C}_a$ , which is estimated to be of the order of  $\dot{\psi}_1 \dot{C}_a + \dot{C}_a^2$  considering (22) and (21). The term  $\sigma_a \dot{C}_a$  in (25) is derived from what originally was of the form  $\langle \sigma \mathbf{n}_a \rangle \cdot \dot{C}_a$ . Indeed, the tricrystal will always maintain the symmetry (about  $\mathbf{e}_2$ -axis) as dictated by its initial geometry and the loading condition. Moreover, since the relative velocities  $\dot{C}_a$  are uniform over the respective GBs, we can justifiably assume that it is only the average values of their conjugate forces,

i.e.  $\int_{\mathcal{C}_a} \tau(n_2 \mathbf{e}_1 + n_1 \mathbf{e}_2) dl / |\mathcal{C}_a|$ , which are ultimately going to contribute to the net dissipation.

Assuming linear kinetics, and recalling the Onsager's reciprocity theorem, we consider the following set of phenomenological kinetic equations for the fluxes on  $\mathcal{C}_a$  (Cahn and Taylor, 2004; Basak and Gupta, 2014):

$$V_a = M_a f_a + M_a \beta_a \mathbf{g}_a, \quad (26)$$

$$v_a = \beta_a V_a + S_a \mathbf{g}_a, \text{ and} \quad (27)$$

$$\dot{C}_a = L_a \sigma_a, \quad (28)$$

where  $M_a > 0$ ,  $\beta_a$ ,  $S_a \geq 0$ , and  $L_a \geq 0$  are the mobility, geometric coupling factor, viscous sliding coefficient, and translational coefficient associated with  $\mathcal{C}_a$ . The restrictions on  $M_a$ ,  $S_a$ , and  $L_a$  can be easily verified by using (26)–(28) in the inequality (24). For the same reason as discussed above (see the paragraph following (14)), we have assumed that the translational velocity of the embedded grain is decoupled from rotational evolution and migration. Multiplying both sides of (26) by  $S_a$  and then replacing  $\mathbf{g}_a$  from it using (27) we get

$$V_a = \frac{M_a}{S_a + M_a \beta_a^2} (S_a f_a + \beta_a v_a), \quad (29)$$

which is the governing equation for the normal velocity of  $\mathcal{C}_a$ . To calculate  $\dot{\psi}_1$  we begin by combining (26) with (27), after replacing  $\mathbf{g}_a$  from (25), to obtain

$$\begin{aligned} \dot{\psi}_1 & \left( \frac{(\mathbf{x}_a \cdot \mathbf{n}_a)^2}{S_a + M_a \beta_a^2} - \frac{1}{4\bar{D}_a} (R_a^2 - \bar{R}_a^2)^2 \right) \\ & = - \frac{M_a \beta_a}{S_a + M_a \beta_a^2} (\mathbf{x}_a \cdot \mathbf{n}_a) f_a - \frac{\partial \gamma_a}{\partial \theta_a} + T_a + \mu_a \mathbf{x}_a \cdot \mathbf{t}_a. \end{aligned} \quad (30)$$

These two equations (for  $a = 1, 2$ ) are then integrated over  $\mathcal{C}_1$  and  $\mathcal{C}_2$ , respectively, and summed up to yield the ordinary differential equation

$$\dot{\psi}_1 = \frac{-\sum_{a=1}^2 \int_{\mathcal{C}_a} \left( \frac{M_a \beta_a}{S_a + M_a \beta_a^2} f_a \mathbf{x}_a \cdot \mathbf{n}_a + \frac{\partial \gamma_a}{\partial \theta_a} - T_a \right) dl}{\sum_{a=1}^2 \int_{\mathcal{C}_a} \left( \frac{(\mathbf{x}_a \cdot \mathbf{n}_a)^2}{S_a + M_a \beta_a^2} - \frac{1}{2\bar{D}_a} (R_a^2 - \bar{R}_a^2)^2 \right) dl}, \quad (31)$$

where we have used the identity (obtained using  $\mathbf{t}_a = d\mathbf{x}_a/ds_a$ , (22) and (21))

$$\sum_{a=1}^2 \int_{\mathcal{C}_a} \mu_a \mathbf{x}_a \cdot \mathbf{t}_a dl = \sum_{a=1}^2 \frac{\dot{\psi}_1}{4\bar{D}_a} (R_a^2 - \bar{R}_a^2)^2 dl.$$

We now have the kinetic relations governing the normal velocities of  $\mathcal{C}_1$  and  $\mathcal{C}_2$  in (29), and the rotational speed of the inner grain  $G_1$  in (31). In the following we will derive kinetics for the normal velocity of boundaries  $\mathcal{C}_3$  and  $\mathcal{C}_4$ , the translational velocity of the grains  $G_1$  and  $G_2$ , and the velocities for  $J_1$  and  $J_2$ .

The dissipation inequality (7) for GBs  $\mathcal{C}_3$  and  $\mathcal{C}_4$ , across which there is no misorientation evolution, can be reduced to

$$f_b V_b + \sigma_b (\dot{C}_2)_b \geq 0, \quad (32)$$

where

$$\sigma_b = (-1)^b \frac{(\dot{C}_2)_b}{D_b} I_b \mathbf{n}_b \cdot \mathbf{e}_1 + \tau \mathbf{n}_b \cdot \mathbf{e}_2 + \frac{\rho^2}{D_b} (\dot{C}_2)_b v_b^2. \quad (33)$$

As done previously we postulate linear kinetics from (32):

$$(\dot{C}_2)_b = \beta_b V_b + L_b \sigma_b \text{ and} \quad (34)$$

$$V_b = M_b f_b + M_b \beta_b \sigma_b. \quad (35)$$

To derive an expression for the average translational velocity of  $G_2$  we substitute  $V_b$  from (35) into (34), then integrate it over  $\mathcal{C}_3$  and  $\mathcal{C}_4$ , respectively for  $b = 3, 4$ , and finally add them up to obtain

$$\dot{C}_2 = \frac{\sum_{b=3}^4 \int_{\mathcal{C}_b} \left( \frac{M_b \beta_b}{L_b + M_b \beta_b^2} f_b + \tau \mathbf{n}_b \cdot \mathbf{e}_2 \right) dl}{\sum_{b=3}^4 \int_{\mathcal{C}_b} \left( \frac{1}{L_b + M_b \beta_b^2} - (-1)^b \frac{L_b}{D_b} \mathbf{n}_b \cdot \mathbf{e}_1 - \frac{1}{D_b} \gamma_b^2 \right) dl}, \quad (36)$$

where  $M_b$ ,  $\beta_b$ ,  $S_b$ , and  $L_b$  have the same meaning as described above. Eliminating  $\sigma_b$  between (35) and (34) we obtain the governing kinetic law for the normal velocity of  $\mathcal{C}_b$  as

$$V_b = \frac{M_b L_b}{L_b + M_b \beta_b^2} f_b + \frac{M_b \beta_b}{L_b + M_b \beta_b^2} \dot{C}_2, \quad (37)$$

where we have replaced  $(\dot{C}_2)_b$  by the average translational rate of  $G_2$  given by (36). Next we integrate (28) for  $a = 1$  and 2, respectively, and combine them to obtain the average of the translational velocity of  $G_1$

$$\dot{C}_1 = \frac{1}{|\mathcal{C}_1| + |\mathcal{C}_2|} \left( \dot{C}_2 |\mathcal{C}_1| + \sum_{a=1}^2 \int_{\mathcal{C}_a} L_a \sigma_a dl \right). \quad (38)$$

We now have all the required kinetic relations related to GB motion and grain dynamics.

### 3.3. Junction kinetics

We will next derive the kinetic relations for the two junctions. Using (11) and the weak singularity in the stress field (see (71) and the discussion in Appendix A), in addition to assuming  $\rho$  to be nonsingular, one can easily show that the closed integral in (8) would vanish in the limit  $\epsilon \rightarrow 0$ , simplifying it to

$$\mathbf{F}_\delta \cdot \mathbf{q}_\delta \geq 0 \text{ at } J_\delta, \text{ for } \delta = 1, 2. \quad (39)$$

Linear kinetic relations can then be motivated from (39) as (Fischer et al., 2012)

$$\mathbf{q}_\delta = m_\delta \mathbf{F}_\delta \text{ at } J_\delta, \quad (40)$$

where  $m_\delta \geq 0$  is the mobility coefficient associated with junction  $J_\delta$ ,

$$\mathbf{F}_1 = \gamma_1 \mathbf{t}_1 - \gamma_2 \mathbf{t}_2 - \gamma_4 \mathbf{t}_4, \text{ and} \quad (41)$$

$$\mathbf{F}_2 = -\gamma_1 \mathbf{t}_1 + \gamma_2 \mathbf{t}_2 - \gamma_3 \mathbf{t}_3. \quad (42)$$

We assume the junctions to be non-splitting. Compatibility at the junctions would then require (Fischer et al., 2012)

$$V_i = \mathbf{q}_i \cdot \mathbf{n}_i \text{ at } J_i \text{ for } i = 1, 2, 4, \quad (43)$$

$$V_i = \mathbf{q}_2 \cdot \mathbf{n}_i \text{ at } J_2 \text{ for } i = 1, 2, 3. \quad (44)$$

These compatibility equations will be used to determine the junction angles, as described below.

It follows from the geometry of the tricrystal that

$$\mathbf{n}_i \cdot \mathbf{t}_j = \sin(\alpha_j - \alpha_i) \text{ and } \mathbf{t}_i \cdot \mathbf{t}_j = \cos(\alpha_i - \alpha_j) \text{ for } i, j = 1, 2, 3, 4 \quad (45)$$

at the junctions, where  $\alpha_i$  is the angle made by the tangent (in the limiting sense) to  $\mathcal{C}_i$  with  $\mathbf{e}_1$ -axis at the corresponding junction (see Fig. 3). Substituting  $\mathbf{F}_\delta$  from (41) and (42), using (40), in (43) and (44), and then employing (45) in the resulting relations we obtain the following sets of compatibility relations:

$$-\gamma_2 \sin(\alpha_2 - \alpha_1) - \gamma_4 \sin(\alpha_4 - \alpha_1) = \frac{V_1}{m_1},$$

$$\gamma_1 \sin(\alpha_1 - \alpha_2) - \gamma_4 \sin(\alpha_4 - \alpha_2) = \frac{V_2}{m_1}, \quad (46)$$

$$\gamma_1 \sin(\alpha_1 - \alpha_4) - \gamma_2 \sin(\alpha_2 - \alpha_4) = \frac{V_4}{m_1} \text{ at } J_1, \text{ and}$$

$$\gamma_2 \sin(\alpha_2 - \alpha_1) - \gamma_3 \sin(\alpha_3 - \alpha_1) = \frac{V_1}{m_2},$$

$$-\gamma_1 \sin(\alpha_1 - \alpha_2) - \gamma_3 \sin(\alpha_3 - \alpha_2) = \frac{V_2}{m_2}, \quad (47)$$

$$-\gamma_1 \sin(\alpha_1 - \alpha_3) + \gamma_2 \sin(\alpha_2 - \alpha_3) = \frac{V_3}{m_2} \text{ at } J_2,$$

when  $m_\delta > 0$  in finite. The nonlinear algebraic equations given by (46) and (47) have to be solved in order to obtain  $\{\alpha_1, \alpha_2, \alpha_4\}$  and  $\{\alpha_1, \alpha_2, \alpha_3\}$  at  $J_1$  and  $J_2$ , respectively. Using (41) and (42) in (40) the junction velocities are calculated as

$$\mathbf{q}_1 = m_1 (\gamma_1 \cos \alpha_1 - \gamma_2 \cos \alpha_2 - \gamma_4 \cos \alpha_4) \mathbf{e}_1$$

$$+ m_1 (\gamma_1 \sin \alpha_1 - \gamma_2 \sin \alpha_2 - \gamma_4 \sin \alpha_4) \mathbf{e}_2 \text{ and} \quad (48)$$

$$\mathbf{q}_2 = m_2 (-\gamma_1 \cos \alpha_1 + \gamma_2 \cos \alpha_2 - \gamma_3 \cos \alpha_3) \mathbf{e}_1$$

$$+ m_2 (-\gamma_1 \sin \alpha_1 + \gamma_2 \sin \alpha_2 - \gamma_3 \sin \alpha_3) \mathbf{e}_2.$$

When the junction mobility is infinite, i.e.  $m_\delta \rightarrow \infty$ , (46) and (47) give two independent equations

$$\frac{\gamma_1}{\sin(\alpha_2 - \alpha_4)} = \frac{-\gamma_2}{\sin(\alpha_4 - \alpha_1)} = \frac{-\gamma_4}{\sin(\alpha_1 - \alpha_2)} \text{ at } J_1 \text{ and} \quad (49)$$

$$\frac{\gamma_1}{\sin(\alpha_2 - \alpha_3)} = \frac{-\gamma_2}{\sin(\alpha_3 - \alpha_1)} = \frac{\gamma_3}{\sin(\alpha_1 - \alpha_2)} \text{ at } J_2, \quad (50)$$

known as the Young–Dupré equations (Fischer et al., 2012). In order to solve the junction angles uniquely, we use the following equations which are obtained by eliminating  $m_1$  and  $m_2$  from the respective sets of equations from (46) and (47):

$$\gamma_1 V_1 - \gamma_2 V_2 - \gamma_4 V_4 = 0 \text{ at } J_1 \text{ and}$$

$$\gamma_1 V_1 - \gamma_2 V_2 + \gamma_3 V_3 = 0 \text{ at } J_2. \quad (51)$$

To calculate the velocity of  $J_1$  when  $m_1 \rightarrow \infty$ , we write  $\mathbf{q}_1 = q_1 (\cos \xi \mathbf{e}_1 + \sin \xi \mathbf{e}_2)$  where  $\xi$  is the angle made by  $\mathbf{q}_1$  with  $\mathbf{e}_1$ -axis. Using this expression in (43) twice (i.e. for two different values of  $i$ ) we get

$$\mathbf{q}_1 = \csc(\alpha_j - \alpha_i) ((V_i \cos \alpha_j - V_j \cos \alpha_i) \mathbf{e}_1$$

$$+ (V_i \sin \alpha_j - V_j \sin \alpha_i) \mathbf{e}_2) \text{ for any } i, j = 1, 2, 4, i \neq j. \quad (52)$$

The expression for the velocity of  $J_2$  is same as (52), except that the indices are now restricted to  $i, j = 1, 2, 3$ .

To summarize, the migration kinetics of GBs  $\mathcal{C}_1$  and  $\mathcal{C}_2$  is governed by (29), while those of  $\mathcal{C}_3$  and  $\mathcal{C}_4$  by (37); all of these are non-linear parabolic partial differential equations. Relations (31), (36), and (38) govern the homogeneously evolving orientation for  $G_1$ , the uniform horizontal translation for  $G_2$ , and the uniform horizontal translation for  $G_1$ , respectively, while keeping grain  $G_3$  fixed. The junction dynamics at  $J_1$  and  $J_2$  follow (48) when the junction mobility is finite. The unknown junction angles  $\alpha_1, \alpha_2$ , and  $\alpha_3$  at  $J_1$  and  $J_2$  are then obtained by solving the set of Eqs. (46) and (47). The junction motion is governed by (52) when the mobility coefficient takes an infinite value; the three unknown junction angles are then determined by solving (49)–(51).

**Remark 1.** We consider a special case of the arrangement shown in Fig. 3 where the embedded grain is absent. We get a bicrystal with two rectangular grains which are separated by a non-planar smooth GB (denote it by  $\mathcal{C}$ ). Without loss of generality we assume the lower grain to be stationary, so that the kinetic equations for GB migration and sliding rate  $\dot{C}$  of the upper grain can be obtained from (37) and (36) as

$$V = \frac{ML}{L + M\beta^2}f + \frac{M\beta}{L + M\beta^2}\dot{C} \quad \text{and} \quad (53)$$

$$\dot{C} = \frac{\int_{\mathcal{C}} \left( \frac{M\beta}{L + M\beta^2}f + \tau \mathbf{n} \cdot \mathbf{e}_2 \right) dl}{\int_{\mathcal{C}} \left( \frac{1}{L + M\beta^2} + \frac{1}{D} \mathbf{n} \cdot \mathbf{e}_1 - \frac{v^2}{D} \right) dl}, \quad (54)$$

respectively, where all the symbols have the same meaning as before.

When GB  $\mathcal{C}$  is planar,  $f = 0$ ,  $\mathbf{n} = \mathbf{e}_2$ ,  $y = 0$ , and  $l = 0$ . As a result, (53) and (54) simplify to

$$V = M\beta\tau \quad \text{and} \quad \dot{C} = (L + M\beta^2)\tau, \quad (55)$$

respectively. These are in agreement with the earlier work on low angle tilt GBs (Read and Shockley, 1950; Molodov et al., 2007) (where it is additionally assumed that  $L = 0$ ). On the other hand, when the GB is curved, but assumed to migrate without coupling and sliding, then the well known kinetic relations,  $V = Mf$  and  $\dot{C} = 0$ , are readily obtained.

As another scenario, consider GB migration to be absent so that only GB diffusion accommodated tangential motion of the grain is present. The non-steady-state sliding velocity, obtained from (54), is then governed by

$$\dot{C} = \frac{\int_{\mathcal{C}} \tau \mathbf{n} \cdot \mathbf{e}_2 dl}{\int_{\mathcal{C}} \left( \frac{1}{L} + \frac{1}{D} \mathbf{n} \cdot \mathbf{e}_1 - \frac{v^2}{D} \right) dl}. \quad (56)$$

Similar relations are used to model viscous GB sliding to understand creep (Raj and Ashby, 1971).

**Remark 2.** As another special case, we consider the arrangement shown in Fig. 3 without the non-planar GBs  $\mathcal{C}_3$  and  $\mathcal{C}_4$ . We then have a bicrystal where a non-circular cylindrical grain is embedded inside another grain. Let us

denote the closed GB curve by  $\mathcal{C}$  and assume that it is smooth. Considering the outer grain of the bicrystal to be stationary, the kinetic equation for GB motion, grain rotation, and the translational rate of the embedded grain can be obtained from (29), (31), and (38) as

$$V = \frac{M}{S + M\beta^2}(Sf + \beta v), \quad (57)$$

$$\dot{\theta} = \frac{-\int_{\mathcal{C}} \left( \frac{M\beta}{S + M\beta^2}f \mathbf{x} \cdot \mathbf{n} + \frac{\partial \gamma}{\partial \theta} - T \right) dl}{\int_{\mathcal{C}} \left( \frac{(\mathbf{x} \cdot \mathbf{n})^2}{S + M\beta^2} - \frac{1}{2D}(R^2 - \bar{R}^2)^2 \right) dl}, \quad \text{and} \quad (58)$$

$$\dot{C} = \frac{1}{|\mathcal{C}|} \int_{\mathcal{C}} L\sigma dl, \quad (59)$$

respectively. In the absence of translational velocity of the embedded grain, i.e.  $\dot{C} = 0$ , the system of equations (57) and (58) coincide with the results derived in Basak and Gupta (2014), Taylor and Cahn (2007). The above equations provide an extension to the previous work so as to not restrict the center of rotation of the embedded grain to be fixed.

#### 4. Results and discussions

We introduce non-dimensional position and time variables as  $\tilde{\mathbf{x}} = \mathbf{x}/R_0$  and  $\tilde{t} = t/t_0$ , respectively, where we choose  $t_0$  to be the time taken for an isolated circular GB of radius  $R_0$ , with energy  $\gamma_0$  and mobility  $M_0$ , to vanish under curvature driven migration; hence  $t_0 = R_0^2/2\gamma_0 M_0$ . These dimensionless variables can be substituted in (29), (37), (31), (38), (36), and (46)–(52), to obtain a system of non-dimensionalized kinetic equations for the tricrystal. This naturally introduces three dimensionless parameters  $r_1 = S_0/M_0$ ,  $r_2 = M_0 R_0^2/D$ , and  $r_3 = L_0/M_0$  associated with GB kinetics, and one non-dimensional parameter  $\Lambda_\delta = 2R_0 m_\delta/M_0$  with junction kinetics (Basak and Gupta, 2014; Czubyko et al., 1998). We restrict our simulations to constant mobility, sliding coefficients, and translation coefficient, assumed to be same for all the GBs, and also constant junction mobility coefficient, considered same for both the junctions. Hence, say  $\Lambda_1 = \Lambda_2 = \Lambda$ . On the other hand, we consider an isotropic GB energy and a coupling factor as described by the solid curves in Figs. 2(a) and 4(b), respectively, in Basak and Gupta (2014). The values of the dimensionless parameters are taken as  $0.01 \leq r_1 \leq 1$ ,  $r_2 = 10^3(\bar{R}(0)/\bar{R}(\tilde{t}))^{3/2}$ , and  $1 \leq \Lambda \leq \infty$  (Basak and Gupta, 2014; Czubyko et al., 1998). The time-dependent term in  $r_2$  ensures that with decreasing grain size GB diffusivity increases (Chen and Schuh, 2007). Because of lack of proper data related to the translational coefficient  $L_0$ , we consider  $r_3 = 1$  (unless stated otherwise) in order to observe tangible grain translations. All the parameters have been taken for face-centered cubic crystals.

The non-dimensionalized kinetic equations are solved numerically to investigate the shape and orientation evolution of the embedded grain. Our simulation methodology is based on the finite difference scheme proposed by



Fischer et al. (2012). The scheme is now described briefly for the tricrystal. The GB  $\mathcal{C}_i$  (recall that the subscript  $i$  refers to one of the GBs in the tricrystal arrangement) has been discretized with  $N_i$  number of grid points (discretization goes in the direction of increasing  $s_i$ ) with the position vector (non-dimensionalized) denoted by  $\tilde{\mathbf{x}}_i^j = x_i^j \mathbf{e}_1 + y_i^j \mathbf{e}_2$ , where the superscript  $j = 0, \dots, N_i$  denotes the index of the grid point on  $\mathcal{C}_i$ . The position of the grid points of  $\mathcal{C}_a$  and  $\mathcal{C}_b$  are updated at time instance  $\tilde{t}_{n+1}$  using the following explicit time integration scheme (superposed tilde represents dimensionless variables):

$$\tilde{\mathbf{x}}_a^j(\tilde{t}_{n+1}) = \tilde{\mathbf{x}}_a^j(\tilde{t}_n) + \Delta\tilde{t}\tilde{V}_a^j(\tilde{t}_n)\mathbf{n}_a^j(\tilde{t}_n) + \Delta\tilde{t}\tilde{C}_1(\tilde{t}_n)\mathbf{e}_1, \quad (60)$$

for  $j = 1, \dots, N_a - 1$ , and

$$\tilde{\mathbf{x}}_b^j(\tilde{t}_{n+1}) = \tilde{\mathbf{x}}_b^j(\tilde{t}_n) + \Delta\tilde{t}\tilde{V}_b^j(\tilde{t}_n)\mathbf{n}_b^j(\tilde{t}_n), \quad (61)$$

for  $j = 1, \dots, N_b - 1$ ,

where  $\Delta\tilde{t}$  is the time step,  $\tilde{V}_a^j$  and  $\tilde{V}_b^j$  are the normal velocities of  $\mathcal{C}_a$  and  $\mathcal{C}_b$  given by the non-dimensionalized versions of (29) for  $a = 1, 2$  and (37) for  $b = 3, 4$ . Details of the discretization for  $\tilde{\kappa}_i^j$ ,  $\mathbf{n}_i^j$  etc. can be seen from Fischer et al. (2012). The Rectangle rule for integration has been used in (31), (38), and (36) to compute the non-dimensional rotation rate and the translation rate of grains  $G_1$  and  $G_2$ , respectively. The end point velocities  $\tilde{V}_i^0$  and  $\tilde{V}_i^{N_i}$ , which are used to evaluate the junction angles, are computed following Fischer et al. (2012). The position vector  $\tilde{\mathbf{x}}_\delta$  of  $J_\delta$  is updated using

$$\tilde{\mathbf{x}}_\delta(\tilde{t}_{n+1}) = \tilde{\mathbf{x}}_\delta(\tilde{t}_n) + \Delta\tilde{t}(\tilde{\mathbf{q}}_\delta(\tilde{t}_n) + \tilde{C}_1\mathbf{e}_1), \quad (62)$$

where  $\tilde{\mathbf{q}}_\delta$  is given by the non-dimensional version of (48) when the junction mobility is finite and by (52) when the mobility is infinite.

We now present the simulation results for the tricrystal arrangement. At first, we ignore the external stress and study GB capillary driven dynamics. Next we incorporate the effect of applied shear stress and compare the results with those obtained without it. We also consider a bicrystal with an embedded grain having asymmetric cross-section and demonstrate the effect of external shear stress on coupled GB dynamics. The numerical scheme for such closed GB can be obtained from the one described above in a straightforward manner. For the tricrystal we choose the initial discretization of  $\mathcal{C}_a$  as  $N_a = 100$  and  $\mathcal{C}_b$  as  $N_b = 50$  grid points. The embedded grain  $G_1$  is initially taken to be circular with radius  $\tilde{R}_a(0) = 0.4$ . The initial orientation of the grains are taken as  $\psi_1 = 14^\circ$ ,  $\psi_2 = 0^\circ$ , and  $\psi_3 = 60^\circ$ . The initial misorientations are therefore  $\theta_1 = 14^\circ$ ,  $\theta_2 = 44^\circ$ , and  $\theta_3 = 30^\circ$ . During the coupled motion, only  $\psi_1$  (and hence  $\theta_1$  and  $\theta_2$ ) is allowed to change while others are kept constant. As a sign convention, if any of the misorientation angles turns out to be negative, we add  $90^\circ$  to them to obtain an equivalent angle in the range  $0 \leq \theta_i < 90^\circ$ , recalling that the considered crystals possess a fourfold symmetry (Trautt and Mishin, 2014). We discretize the GB in the bicrystal initially with  $N = 100$  grid points and consider the initial misorientation to be  $8^\circ$ . All the computations are done in a domain of size

$[-1, 1] \times [-1, 1]$ , with time step  $\Delta\tilde{t}$  as  $10^{-5}$  and  $10^{-4}$  for the case of GB migration and coupled GB motion, respectively. All the GBs are assumed to be  $[001]$  tilt boundaries. To avoid mesh points coming very close to each other or moving far away after time integration, we re-mesh the GBs after every iteration so as to maintain accuracy and stability in all the numerical calculations.

#### 4.1. GB capillary driven motion

We begin by ignoring the applied stress and restrict our attention to the dynamics being driven solely by GB capillary. The translational velocities of the grains are also neglected. We present the results only for the tricrystal since bicrystals with an embedded grain have been extensively studied within the present context (Cahn and Taylor, 2004; Taylor and Cahn, 2007; Basak and Gupta, 2014). Note that if  $\mathcal{C}_3$  and  $\mathcal{C}_4$  are initially planar then they will always remain stationary, i.e.  $V_3 = 0$  and  $V_4 = 0$ , fixing the junction angles  $\alpha_3$  and  $\alpha_4$  for all times. The junction angles  $\alpha_1$  and  $\alpha_2$  and the junction velocities in such a situation (where at least one GB at the junction remains stationary) cannot be directly calculated using (46)–(52). The pertinent equations can however be easily derived, see e.g. Section 3.3 of Fischer et al. (2012).

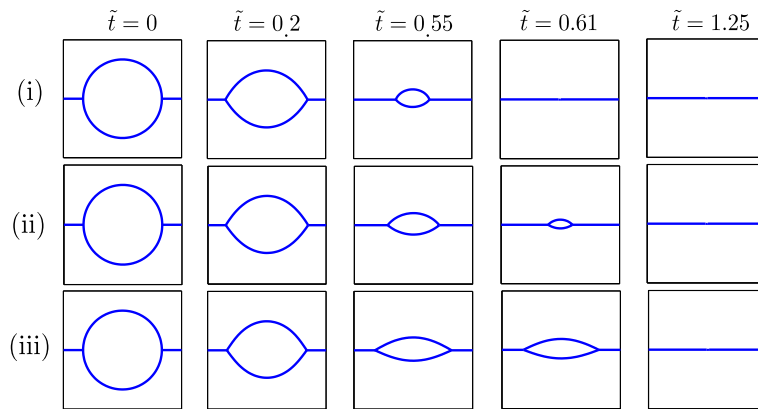
##### 4.1.1. GB migration

With  $\beta \rightarrow 0$  and  $S \rightarrow 0$  the kinetic relations (29), (37), and (31) are reduced to  $\tilde{V}_i = \tilde{M}_i \tilde{\gamma}_i \tilde{\kappa}_i / 2$  and  $\dot{\psi}_1 = 0$ , respectively. Fig. 4 shows the evolution of the embedded grain under these assumptions with both finite and infinite junction mobility. The junction angles start evolving soon after the evolution starts and the embedded grain attains a lens shape. A finite junction mobility drags the GB motion and retards the shrinking rate of the embedded grain. The drag effect increases as  $\Lambda$  decreases and the curved GBs become increasingly flatter before shrinking (see also Fig. 6). However, the junction velocities become comparable with those of the GBs when  $\Lambda \gg 1$ , which reduces the drag on the GBs. The area evolution then becomes nearly linear and the deviation from linearity increases as  $\Lambda$  decreases. The effect of finite junction mobility has been widely noticed to have a significant influence on GB dynamics (Czubayko et al., 1998). The drag effects at the junctions are due to frequent dislocation reactions and changes in point defect density in their vicinity (Chapter 3 in Koch et al. (2007)).

##### 4.1.2. Coupled GB motion

Depending on the operating conditions, some of the kinetic parameters may be more active than the others. For example, at temperatures near the melting point, viscous GB sliding dominates over geometric coupling, whereas at relatively lower temperatures, sliding is much less active than geometric coupling (Cahn et al., 2006). We demonstrate the effect of kinetic coefficients on the shape evolution by considering several cases below.

4.1.2.1. Fully coupled. When both sliding and geometric coupling are active, the grain shrinkage becomes much



**Fig. 4.** Shape evolution under GB migration when  $r_1 = 0.01$ , and  $\psi_1 = 14^\circ$ ,  $\psi_2 = 0^\circ$ , and  $\psi_3 = 60^\circ$ . Rows (i) to (iii) correspond to  $\Lambda \rightarrow \infty$ ,  $\Lambda = 20$ , and  $\Lambda = 1$ , respectively.

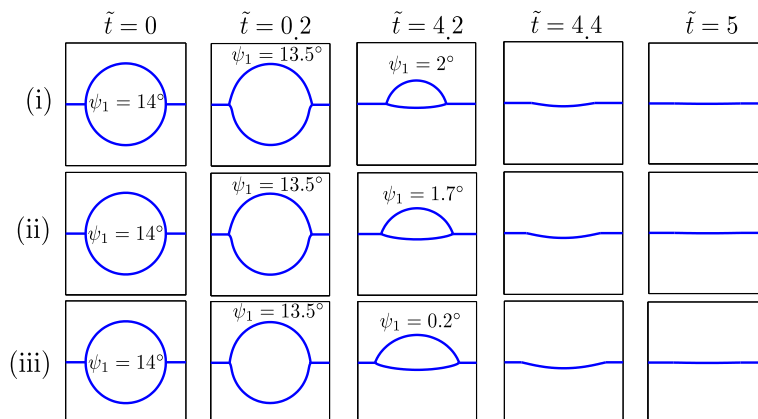
slower than with GB migration alone, as shown in Figs. 5 and 6. However, the combined effect of the GB energy and the kinetic coefficients is such that the lower GB shrinks faster than the upper one. The dihedral angles between  $\mathcal{C}_1$  and  $\mathcal{C}_2$  are greater in this case than those associated with GB migration at the same time instance (see Figs. 4 and 5). The grain  $G_1$  will disappear after it has shrunk to a vanishing volume leaving a bicrystal in place of the tricrystal. The embedded grain can also disappear, much before it shrinks to a vanishing size, whenever either  $\theta_1$  or  $\theta_2$  becomes zero; this is in fact the observed situation in Fig. 5 and all other considered simulations except when the motion is uncoupled. We also note that the finite junction mobility not only drags the GB motion, but also slows down the grain rotation, as can be seen in Fig. 6(b).

**4.1.2.2. No geometric coupling.** In the absence of  $\beta$ , the non-dimensional equation for normal velocity reduces down to  $\tilde{V}_a = \tilde{M}_a \tilde{\gamma}_a \tilde{\kappa}_a / 2$ , which is same as the evolution equation for GB migration, except that  $\tilde{\gamma}_a$  is now evolving with time (due to evolving misorientation). Fig. 6(a) shows that the area evolution is now slightly slower than in the case of GB migration. Orientation  $\psi_1$  evolves very slowly for most

of the time except towards the end. The shape evolution of the curved GBs is nearly identical to the ones shown in Fig. 4 for respective junction mobilities. When  $\Lambda \rightarrow \infty$  and  $\Lambda = 20$ , the grain shrinks before  $\psi_1$  could vanish. However, when  $\Lambda = 1$ ,  $\psi_1$  vanishes before the area leaving a bicrystal with a depression on the planar GB, which also eventually vanishes.

**4.1.2.3. No sliding.** For  $S \rightarrow 0$  (29) implies that the GB shape, given by  $R_a(\phi_a, t)$ , remains self-similar for all times as long as  $\beta$  is isotropic (Taylor and Cahn, 2007; Basak and Gupta, 2014). For example, if  $G_1$  is initially a circle, then it should remain so for all times during the evolution. Obviously with such a restriction, compatibility equations (46) and (47) or (49)–(51) will have solutions only for very special initial geometries of  $\mathcal{C}_1$  and  $\mathcal{C}_2$ .

**4.1.2.4. Role of sliding.** Higher  $r_1$  signifies a relative increase of viscous sliding over GB mobility, which is usually seen at elevated temperatures (Cahn et al., 2006). The rate of change of area and orientation  $\psi_1$  significantly increases when  $r_1$  increases as shown in Fig. 7(a) and (b).



**Fig. 5.** Shape evolution under fully coupled GB motion when  $r_1 = 0.01$ , and initial  $\psi_1 = 14^\circ$ ,  $\psi_2 = 0^\circ$  and  $\psi_3 = 60^\circ$ . Rows (i) to (iii) correspond to  $\Lambda \rightarrow \infty$ ,  $\Lambda = 20$ , and  $\Lambda = 1$ , respectively.

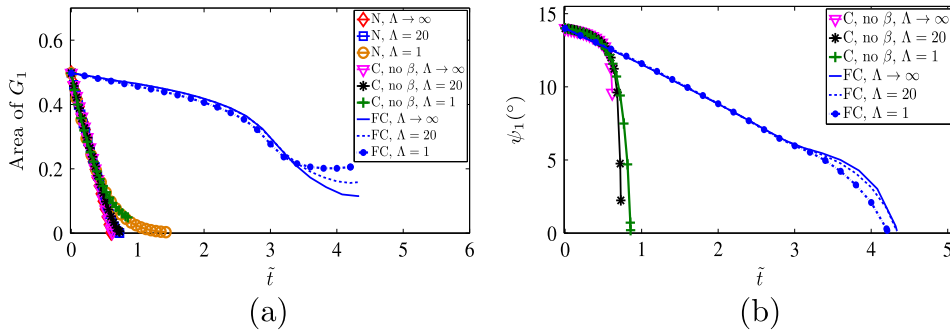


Fig. 6. (a) Area and (b) orientation evolution of the embedded grain under normal and coupled GB motion when  $r_1 = 0.01$ . Abbreviations: N – normal GB motion, C – coupled GB motion in absence of  $\beta_1$  and  $\beta_2$ , and FC – fully coupled GB motion.

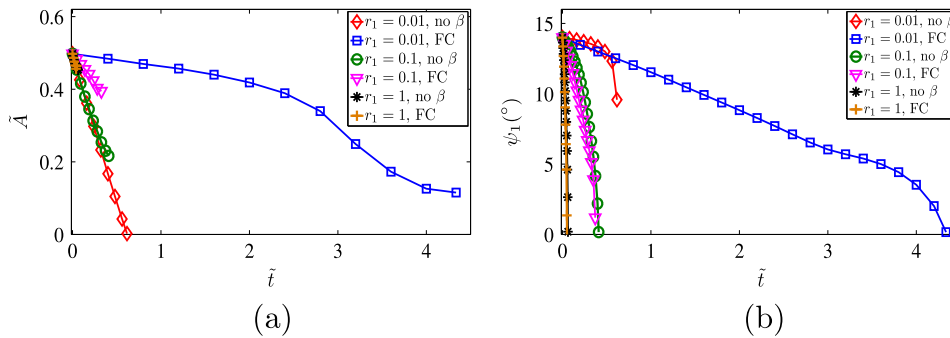


Fig. 7. A comparative study of (a) area and (b) orientation evolution of the embedded grain under coupled GB motion for varying  $r_1$  when  $\Lambda \rightarrow \infty$ .

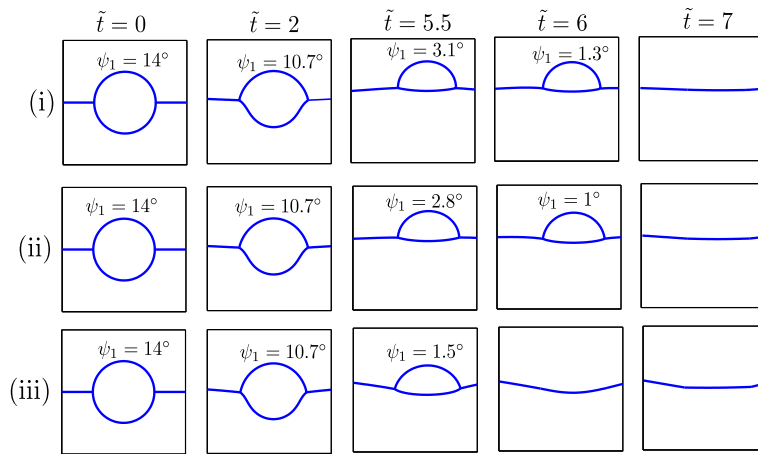
4.1.2.5. Symmetrically equivalent curved GBs. Let us take orientation  $\psi_3$  to be  $28^\circ$  while keeping initial values of  $\psi_1$  and  $\psi_2$  same as above. The initial misorientations are therefore  $\theta_1 = 14^\circ$ ,  $\theta_2 = 76^\circ$ , and  $\theta_3 = 62^\circ$ . The curved GBs are now symmetrically equivalent with  $\beta_1 = -\beta_2$ . Since the embedded grain is initially symmetric about  $e_1$ -axis, the first term in the numerator of (31) disappears. However, for the GB energy considered here, the second term in the numerator will always lead to a non-zero rotation of  $G_1$ . On the other hand, if the energy is symmetric about  $\theta = 45^\circ$  (as is the case with the energy given in Fig. 6 of Shih and Li (1975)), the rotation of  $G_1$  will vanish and the grain will shrink purely by migration of  $\mathcal{C}_1$  and  $\mathcal{C}_2$ . This phenomenon of rotation getting locked has been observed in the MD (Trautt and Mishin, 2014) and phase field simulations (Wu and Voorhees, 2012) when  $\mathcal{C}_1$  and  $\mathcal{C}_2$  are symmetrically equivalent.

4.2. Effect of stress on GB dynamics

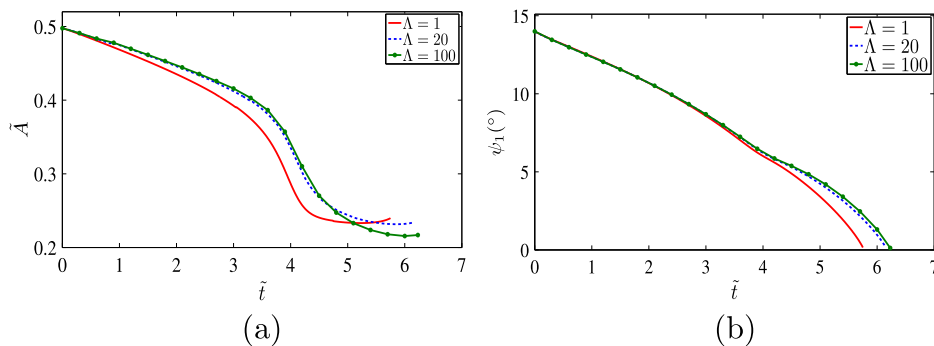
Finally, we investigate the effect of shear stress  $\tau$  on the coupled GB dynamics in the tricrystal shown in Fig. 3. We assume that the dynamics is fully coupled. We consider  $\tilde{\tau} = 0.1$ , which implies that  $\tau$  is approximately equal to 10 MPa when  $\gamma_0 = 1 \text{ N/m}^2$  and  $R_0 = 10 \text{ nm}$ . The stress value is much lower than the yield stress which is of the order of few GPa in NC materials (Meyers et al., 2006). All the other kinetic and geometric data have been kept same as

considered above in Section 4.1. Fig. 8 shows the evolution of GB, grain, and junction dynamics in the tricrystal. The overall evolution is now slower as compared to what was observed during purely GB capillary driven dynamics in Section 4.1. The center of rotation of the embedded grain can also be seen to translate from the initial position. With increasing junction mobility the magnitude of translation increases. Fig. 9(a) and (b) show that decreasing junction mobility marginally increases the rate of grain rotation and grain shrinkage, which is in fact opposite to what has been observed when the dynamics is driven only by GB capillary. This can be attributed to the additional effects coming from the stress related term in (31) and the non-trivial curvature generated in  $\mathcal{C}_3$  and  $\mathcal{C}_4$  due to large junction drag when  $m_s$  is small. All the cases considered in Fig. 8 show that vanishing of the misorientation at  $\mathcal{C}_1$ , due to the rotation of the embedded grain, leaves behind a depression on the GB separating the rectangular grains. The depression ultimately disappears so as to eliminate the curvature.

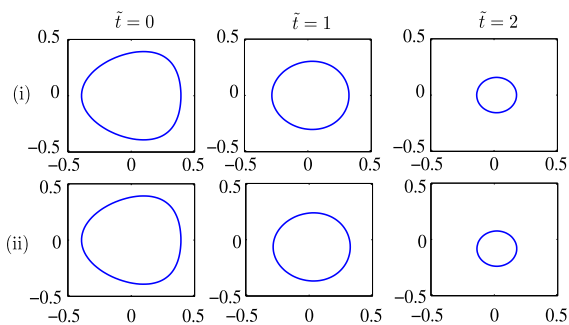
We end our study by noting the effect of applied shear stress  $\tau$  on the shape evolution of a bicrystal arrangement as described in Remark 2 at the end of previous section. We considered the geometry of  $\mathcal{C}$  as shown at  $\tilde{t} = 0$  in Fig. 10. The magnitude of the stress  $\tilde{\tau} = 0.1$ , considered previously for the tricrystal arrangement, does not make any significant difference to the GB dynamics when compared to that observed in the absence of stress. As a result we



**Fig. 8.** Shape evolution and dynamics of the embedded grain under fully coupled motion due to the combined effect of GB capillary force and shear stress of magnitude  $\bar{\tau} = 0.1$  for (i)  $\Lambda = 100$ , (ii)  $\Lambda = 20$ , and (iii)  $\Lambda = 1$ .



**Fig. 9.** A comparative study of (a) area and (b) orientation evolution of the embedded grain under fully coupled motion (data same as in Fig. 8).



**Fig. 10.** Shape evolution and dynamics of the embedded grain in a bicrystal (i) when the external stress is absent, and (ii) when the shear stress is  $\bar{\tau} = 30$ . We take  $r_3 = 50$ . All the other parameters are same as in Section 4.1.

assume a higher stress  $\bar{\tau} = 30$  (i.e.  $\tau = 3$  GPa). Fig. 10 shows comparison of the shape evolution of the embedded grain when applied stress is absent and when the bicrystal is subjected to shear stress. Clearly the center of rotation of the embedded grain in the latter case is translating, whereas in the former it is fixed.

## 5. Conclusions

We have extended the analytical study of coupled GB motion, hitherto restricted to bicrystals with a columnar grain having a fixed center of rotation embedded in a larger grain, by introducing triple junctions and relative translational sliding in the analysis. The present formulation is applied to a tricrystal (and a bicrystal) without restricting the center of rotation of the embedded grain to be fixed. In deriving the necessary kinetic relations we have provided a novel thermodynamic framework within which such and more complicated incoherent interfaces can be studied. Our thermodynamic formalism is closely related to earlier work on incoherent interfaces, most notably (Cermelli and Gurtin, 1994; Gupta and Steigmann, 2012). The present work can be extended in several directions: (i) to analyze the coupled motion in three dimensions, (ii) to include grain deformation in terms of elastic/plastic behavior of the grains, (iii) to include bulk diffusion. While we have considered a simpler case in two-dimensions ignoring these effects, we are still confronted with a formidable boundary value problem which can be solved satisfactorily only under some further assumptions. For instance when considering anisotropic GB energies a more

sophisticated numerical technique (such as the level set method) is needed (Basak and Gupta, 2014). However, including junction dynamics within a level set framework remains unsolved except for some very specific cases, restricted to constant interfacial energy and kinetic coefficients along with infinite junction mobility. This led us to consider only isotropic energies so that the resultant problem with junctions is solvable through a simpler numerical scheme. We should also point out that the linear kinetic relations developed in this work are capable of capturing the physical phenomenon only close to the equilibrium. Our aim is to present a rigorous framework for dealing problems of great utility in polycrystalline materials and to demonstrate the efficacy of the proposed set of governing equations using simple bicrystal and tricrystal arrangements, motivated by recent MD simulation studies. Although the tricrystal system is much simpler than the real polycrystal which would consist of numerous grains (generally polyhedral) and triple junctions, we expect the essential features of the model, like drag induced by junctions on GB motion and grain rotation, to remain valid. In any case, extending the present formulation to a real polycrystal with many grains is only a problem of greater computational effort and should be straightforward.

## Acknowledgment

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## Appendix A. Balance laws

In this appendix we derive the mass balance and linear momentum balance relations for grains, GBs, and junctions, all of which are used in deriving the local dissipation inequalities in Section 2. We assume that the bulk field  $f$  defined in Section 2 satisfies the following limit (see Appendix A of Simha and Bhattacharya (1998)):

$$\int_P f \, da = \lim_{\epsilon \rightarrow 0} \int_{P_\epsilon} f \, da, \quad (63)$$

where  $da$  is an infinitesimal area element from the region  $P$ . Using the standard transport relations for the bulk quantities we can show (cf. Appendix A of Simha and Bhattacharya (1998) and Chapter 32 in Gurtin et al. (2010))

$$\begin{aligned} \frac{d}{dt} \int_P f \, da &= \int_P (\dot{f} + f \nabla \cdot \mathbf{v}) \, da - \sum_{i=1}^3 \int_{\Gamma_i} \llbracket f U_i \rrbracket \, dl \\ &\quad - \lim_{\epsilon \rightarrow 0} \int_{\mathcal{C}_\epsilon} f(\mathbf{u} - \mathbf{v}) \cdot \mathbf{m} \, dl, \end{aligned} \quad (64)$$

where the overdot denotes the material time derivative of  $f$ ,  $\nabla$  is the gradient operator,  $\mathbf{v}$  is the particle velocity,  $V_i$  is the normal velocity of  $\Gamma_i$ ,  $U_i = V_i - \mathbf{v} \cdot \mathbf{n}_i$  is the relative normal velocity of the GB,  $\mathbf{m}$  is the outward normal to the disc  $\mathcal{D}_\epsilon$ , and  $dl$  is an infinitesimal line element. The term  $\nabla \cdot \mathbf{v}$  denotes the divergence of the velocity field.

### A.1. Mass balance

The rate of change of total mass in  $P$  in the absence of any external source of mass generation/accretion, with a vanishing mass flux across the boundary  $\partial P$ , should be balanced by the mass flux through the edges  $A_i$ , i.e.

$$\frac{d}{dt} \int_P \rho \, da = - \sum_{i=1}^3 (h_i)_{A_i}, \quad (65)$$

where  $\rho$  is the mass density of the bulk and  $h_i$  is the diffusional flux along  $\Gamma_i$  in the direction of increasing arc-length parameter  $s_i$ . Using (64) and the divergence theorem (cf. (32.27)<sub>2</sub> in Gurtin et al. (2010)) the following local mass balance relations are imminent:

$$\dot{\rho} + \rho \nabla \cdot \mathbf{v} = 0 \text{ in } P_i, \quad (66)$$

$$\llbracket \rho U_i \rrbracket = \frac{\partial h_i}{\partial s_i} \text{ on } \Gamma_i, \text{ and} \quad (67)$$

$$\sum_{i=1}^3 h_i - \lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \rho(\mathbf{u} - \mathbf{v}) \cdot \mathbf{m} \, dl = 0 \text{ at } J. \quad (68)$$

### A.2. Linear momentum balance

Neglecting inertia and body forces, the balance of linear momentum requires  $\int_{\partial P} \boldsymbol{\sigma} \, \mathbf{m} \, dl = \mathbf{0}$ , where  $\boldsymbol{\sigma}$  is the symmetric Cauchy stress tensor. Applying Equation (A5) of Simha and Bhattacharya (1998) this global balance law can be reduced to the following local equations:

$$\nabla \cdot \boldsymbol{\sigma} = \mathbf{0} \text{ in } P_i, \quad (69)$$

$$\llbracket \boldsymbol{\sigma} \rrbracket \mathbf{n}_i = \mathbf{0} \text{ on } \Gamma_i, \text{ and} \quad (70)$$

$$\lim_{\epsilon \rightarrow 0} \oint_{\mathcal{C}_\epsilon} \boldsymbol{\sigma} \, \mathbf{m} \, dl = \mathbf{0} \text{ at } J. \quad (71)$$

According to (70) the traction is continuous across  $\Gamma_i$ . On the other hand, (71) implies that even with a singular stress at the junction, the net force on the periphery of  $\mathcal{C}_\epsilon$  ( $\epsilon \rightarrow 0$ ) is finite. This is known as the standard weak singularity condition which requires  $\boldsymbol{\sigma} \sim \epsilon^{-\zeta}$ , where  $\zeta < 1$  (see Chapter 34 in Gurtin (2000) for further discussion).

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