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New concepts

This work demonstrates an exciting approach to design a thermoelectric material utilizing high entropy effect. For the first time, we have designed a novel tungsten bronze structure type high entropy oxide for the thermoelectric applications. We have determined the phase stability of the *HETB* by using thermodynamic calculation. Led by multi-phonon scattering due to presence of 5 cations in HETB, we have been able to reach ultralow thermal conductivity, which is the lowest ever reported value in rare-earth-free high entropy oxide thermoelectrics. Besides, large Seebeck coefficient has been obtained due to the presence of multivalent cations. Increased Seebeck coefficient and ultralow thermal conductivity synergistically allow *HETB* to attain maximum *ZT* performance among rare-earth-free high entropy oxide thermoelectrics. Our strategy of designing rare earth free high entropy niobate with tungsten bronze structure opens up a new avenue for developing low-cost oxide thermoelectric materials. **Materials Solutions Materials an exciting approach to design a thermoelectric material disting high**
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the *HETB* by using thermod

 Designing Rare Earth Free High Entropy Oxide with Tungsten Bronze Structure for Thermoelectric Application

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Abstract:

 In recent years, forming high entropy oxides has emerged as one of the promising approaches to designing oxide thermoelectrics. Entropy engineering is an excellent strategy to improve thermoelectric performance by minimizing the thermal conductivity arising from enhanced multi-phonon scattering. In the present work, we have successfully synthesized rare-earth-free 11 single phase solid solution of novel high entropy niobate $(Sr_{0.2}Ba_{0.2}Li_{0.2}K_{0.2}Na_{0.2})Nb_2O_6$, with tungsten bronze structure. This is the first report on the thermoelectric properties of high entropy tungsten bronze type structures. We have obtained maximum Seebeck coefficient of $-370 \mu V K^{-1}$ at 1150K, which is the highest among tungsten bronze type oxide 15 thermoelectrics. The minimum thermal conductivity of 0.8 $Wm^{-1}K^{-1}$ is obtained at 330K, which is so far the lowest reported value among rare-earth-free high entropy oxide thermoelectrics. This synergistic combination of large Seebeck and record low thermal 18 conductivity gives rise to a maximum ZT of 0.23 which is so far the highest among rare-earth free high entropy oxide-based thermoelectrics. **Materials Control Co**

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 In response to the global energy crisis, thermoelectric power generator (TEG) has emerged as one of the most important research areas in the field of material science. TEG has the ability to convert waste heat directly into useful electricity without much carbon footprint. The conversion efficiency of a thermoelectric material is related to the dimensionless figure of 6 merit, ZT ($= \frac{S^2 \sigma}{\kappa} T$), where S denotes the Seebeck coefficient, σ is electrical conductivity, and $\frac{1}{\kappa}$ T), where S denotes the Seebeck coefficient, σ κ is thermal conductivity. Oxide-based thermoelectrics¹ offer enormous potential for high temperature waste heat recovery over the state-of-the-art Chalcogenides owing to their certain advantages, such as environmental friendliness, low-cost processing, high temperature stability. However, they suffer from poor thermoelectric performance (low *ZT*) due to several 11 drawbacks, one of which is high thermal conductivity.² Nano structuring has been considered as one of the well-known successful strategies to reduce the thermal conductivity in chalcogenides and intermetallics. However, the very same strategy could not be effective for oxides, since the oxides inherently possess the phonon mean free path in the nanoscale range. This warrants a new strategy to design a novel thermoelectric material, possessing a lower 16 phonon mean free path $(< 1nm)$. Recently, Banerjee *et al*.³ have shown that the formation of 17 the high entropy perovskite, $Sr(Ti_{0.2}Fe_{0.2}Mo_{0.2}Nb_{0.2}Cr_{0.2})O₃$ can help in achieving a lower mean free path, which gives rise to attain ultralow thermal conductivity. The concept of high entropy effect has been translated into oxides by Rost *et al.*⁴ , when they have reported a single phase 20 rock salt structure $(Mg_0, Zn_0, CQ_0, Zn_0, Zn_0)$ by mixing 5 component oxides. High entropy effect is expected to have a remarkable importance on improving thermoelectric properties. Disorder atomic arrangements along with variations in atomic mass in high entropy oxides offer increasing phonon scattering, thereby suppressing lattice thermal conductivity. On the other hand, high configurational entropy can also cause the enhancement in crystal symmetry **1.** Introduction:

2. In tesponse to the global energy crisis, then
necesitive power generator (TEG) has energed as

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4

1 and hence, the degree of band degeneracy, which can further increase the Seebeck coefficient. $\frac{1}{2}$ 2 ⁷ Therefore, entropy optimization can be a viable approach towards synergistically attaining 3 the goal of improved electrical transport and lower lattice thermal conductivity. Very recently, 4 a few other thermoelectric oxides have also been developed using the concept of high entropy 5 effect.^{8–10} They exhibit quite a large Seebeck coefficient, but their thermal conductivity is 6 almost more than twice than that of $Sr(Ti_{0.2}Fe_{0.2}Mo_{0.2}Nb_{0.2}Cr_{0.2})O₃$. Moreover, they consist of 7 rare earth elements like Ce, La^{8-10} and toxic elements like Pb,¹⁰ which further serve as 8 drawbacks.

9 Although few high entropy oxides with perovskite structure have been investigated, no other 10 high entropy oxides with different crystal symmetry have been reported till date for 11 thermoelectric applications. The current work focuses on the development of a novel high 12 entropy oxide with a tungsten bronze structure for high temperature thermoelectric 13 applications. $Sr_xBa_{1-x}Nb_2O_6$ (SBN), a well-known traditional ferroelectric material with 14 tungsten bronze structure, has become a new viable option in the group of n-type oxide 15 thermoelectrics, since Lee *et al.*¹¹ reported excellent power factor (2000 $\mu W m^{-1} K^{-2}$ at 516K 16) in the direction parallel to c axis of single crystal SBN. However, polycrystalline SBN shows 17 poor *ZT* performance $({\sim}0.2$ at 1073 K)¹² in comparison to other n-type oxide thermoelectrics 18 such as ZnO $(0.65$ at $1247K)$,¹³ SrTiO₃(0.6 at 1100K).¹⁴ The Seebeck coefficient of 19 polycrystalline SBN is much lower $(\sim 2 \text{ times})$ than that of single crystal SBN,¹¹ even when 20 doped with various rare earth oxides.^{12,15–17} Moreover, the thermal conductivity of SBN doesn't 21 get lowered in ceramic form compared with its single crystal counterpart. Therefore, high 22 entropy approach on SBN based oxide by populating A site can offer a tremendous possibility 23 in supressing thermal conductivity and increasing Seebeck coefficient at the same time. **Mathemations Accepted of band degenerary, which can further increase the Sechock exertly,**
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24 In the present work, a rare-earth-free high entropy oxide with a nominal composition of 25 $(Sr_0.2Ba_0.2Li_0.2Ka_0.2Na_0.2)Nb_2O_6$ (*HETB*), possessing a tungsten bronze crystal structure, has

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1 been explored for the first time for thermoelectric application. We have obtained a remarkable online 2 Seebeck coefficient of $-370 \mu V K^{-1}$ at 1150K, which is so far the highest among SBN based 3 tungsten bronze oxides. Further, electron transport has been explained using the small polaron 4 hopping model. Moreover, we have been able to reach the minimum lattice thermal 5 conductivity of $0.8 W m^{-1} K^{-1}$ near 470K, which is close to their theoretical limit, as estimated 6 by Cahil's formula. 18

7 **Thermodynamic calculation**:

8 A novel high entropy oxide, having a nominal composition of $(Sr_0.2Ba_0.2Li_0.2K_0.2Na_0.2)Nb_2O_6$ 9 with a tetragonal tungsten bronze structure, has been fabricated, where $SrCO_3$, $BaCO_3$, Li_2CO_3 , 10 Na₂CO₃, K₂CO₃, and Nb₂O₅ have been used as precursor oxides. Simple SBN based tungsten 11 bronze structure itself is a complex crystal structure, composed of $NbO₆$ octahedron framework 12 in which the octahedrons share their corners, resulting in the formation of pentagonal (A1), 13 tetragonal (A2), and trigonal (C) interstitial sites.^{19–21} Sr, Na, K, Li and Ba are distributed 14 among the A1 and A2 sites. Generally, C site remains vacant in tungsten bronze structure due 15 to its small trigonal interstitial size. However, small amount of Li is expected to go in the 16 trigonal interstitial void due to its smaller size. But that is not accounted for in our calculation 17 for the sake of simplicity. Further, all the interstitial sites here are surrounded by identical $NbO₆$ 18 octahedrons, these A1 and A2 sites are presumed to be identical, commonly referred to as the 19 A site. **Materials and Constructions Accepted Manuscript Published on 28 February 2023**
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20 The change of enthalpy ($\Delta H_{thermal}$) and entropy ($\Delta S_{thermal}$) are given by the equations (1&2)

21
$$
\Delta H_{thermal} = H_t^0 - H_{298}^0 = At + \frac{Bt^2}{2} + \frac{Ct^3}{3} + \frac{Dt^4}{4} - \frac{E}{t} + F - H_f \dots (1)
$$

22
$$
\Delta S_{thermal} = AInt + Bt + \frac{Ct^2}{2} + \frac{Dt^3}{3} - \frac{E}{2t^2} + G...(2)
$$

1 Where, A, B, C, D, E, F, G are substance dependent constants and 't' is temperature $\frac{K}{1000}$ $\frac{W}{4}$ pas-2 enthalpy of formation of an oxide (say $A_{a}B_{b}O_{v}$) that is expressed by modified Pauling's 3 formula, as proposed by Aronson in equation (3) .²²

4
$$
H_f = -96.5 \times y[n_A(\chi_A - \chi_0)^2 + n_B(\chi_B - \chi_0)^2] + 108.8y...(3)
$$

5 Where, χ and n are the electronegativity and molar fraction of different atoms, respectively. 6 By putting the values of χ , n and y in equation (3), the formation enthalpy (H_f) of $-1443KJ$. 7 mol⁻¹ has been computed for $(Sr_{0.2}Ba_{0.2}Li_{0.2}K_{0.2}Na_{0.2})Nb_2O_6$ at 1473K. A, B, C, D, E all the 8 parameters of the *HETB* have been estimated from fitting C_p data (**fig.S1**), using the equation 9 (4).

10
$$
C_p = A + B.T + C.T^2 + D.T^3 + \frac{E}{T^2} \dots (4)
$$

11 *F, G* have been later calculated from the entropy calculation in equation (2). All the parameters 12 are tabulated in **table S1**. Considering $H_{298}^0 = 0$ and $S = 0$ at 0K as boundary conditions and 13 plugging in all the constants in equation (1 & 2) $\Delta H_{thermal}$ and $\Delta S_{thermal}$ of HETB has been 14 estimated as $-116K J$. mol⁻¹ and $-72K J$. mol⁻¹, respectively. Hence, the free energy change 15 of thermodynamic part $(\Delta G_{thermal})$ is calculated using the equation (5). **Materials** *Manuscript Published on 28 February 2023***. The constant Case of Technology Accepts Published Publing's

2 enthalpy of formation of un oxade (say** $A_0B_0D_0$ **) that is expressed by modified Publing's

3 fevro.**

16
$$
\Delta G_{thermal} = \Delta H_{thermal} - T\Delta S_{thermal} \dots (5)
$$

$$
17 \hspace{3.2cm} = -10 K J.mol^{-1}
$$

18 Finally, ΔG_{mix} has been determined from the equation (6).

$$
\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix}...(6)
$$

20 ΔH_{mix} and ΔS_{mix} are change in mixing enthalpy and mixing entropy, respectively. K, Li, Na, 21 Ba, Sr all are populated in the A site or the different sites formed by Nb-O octahedrons. 22 Therefore, ΔH_{mix} has been assumed to have come from the A site only. ΔH_{mix} has been 23 calculated using the equation (7) , proposed by Midemma.²³

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n ∑ $i = 1, i \neq j$

 $\Omega_{ij}X_iX_j$

$$
\overline{a}
$$

2 $= \sum_{i=1,i\neq j}^{n} 4\Delta H_{AB}^{mix} . X_i X_j . \dots (7)$ 3 Here, Ω_{ij} is the regular melt-interaction parameter, can be replaced by $4\Delta H_{AB}^{mix}$. ΔH_{AB}^{mix} is mixing 4 enthalpy of binary alloys listed in **table S2**, where A and B indicates all possible combination **Materials Accepted Horizons Horizons Horizons Accepted Manuscript Horizons Accepted Manuscriptus Accepted Accepted Accepted Accepted Manuscriptus Accepted Accepted Accepted Accepted**

5 of elements. X_i and X_j are the concentration of i-th and j-th elements in a binary alloy 6 compound. Entropy of mixing or often depicted as configuration entropy can be expressed in 7 the equation (8)

8
$$
\Delta S_{mix} = -R \sum_{i=1, i \neq j}^{n} X_i ln X_i
$$
 (8)

9 The ΔG_{mix} has been calculated to be $-15K J$. mol⁻¹ and finally ΔG_{total} is calculated.

$$
\Delta G_{Total} = \Delta G_{Thermo} + \Delta G_{mix} \dots \dots (9)
$$

$$
= -10KJ.mol^{-1} - 15KJ.mol^{-1}
$$

$$
= -35 K J.mol^{-1}
$$

1 $\Delta H_{mix} =$

13 Overall negative ΔG_{Total} suggests that it is feasible to form the *HETB* single phase structure 14 from precursor oxides. The calculated values of enthalpy, entropy and free energy are listed in 15 **table 1**.

16 Table 1: Thermodynamic calculation date at 1473K.

17

18 **Results and Discussions:**

19 **Phase and microstructure:**

 Fig.1 (a) Powder XRD pattern (b) rietveld refinement of XRD pattern (c) Schematics of *HETB* and (d) FESEM of fractured surface of the *HETB*

 Fig.2(a) illustrates the TEM analysis of *HETB*. Using the fast Fourier transform (FFT) of HRTEM in **fig.2(b & c), t**he d-spacing of two yellow circled regions are computed to be 4.3Å 7 and 3.48Å, which correspond to [220] and [320] diffraction planes, as estimated from XRD data. Nb, Na, K, Ba, Sr, O are further detected by TEM-EDS analysis and found to be homogeneously distributed across the *HETB* matrix.

2 **Fig.2** (a) HRTEM analysis (b) & (c) FFT of [320] and [220] planes (d) HAADF (e-k) TEM-EDS 3 mapping.

4 X-ray photoelectron spectroscopy (XPS) in **fig.3(a & b)** reveals that the majority of the Nb 5 remains in the $+5$ state and around 35% of Nb has converted into the $+4$ state due to high 6 temperature processing of ceramics in reducing atmosphere. Colonization of lower valency 7 metal ions (Li, Na, K) at A-site requires the formation of oxygen vacancies to maintain the 8 charge neutrality in a single phase $(Sr_{0.2}Ba_{0.2}Li_{0.2}K_{0.2}Na_{0.2})Nb_2O_6$. Application of a reducing 9 atmosphere facilitates the easy generation of oxygen vacancies, as evident from the 10 deconvolution of O 1S peak. Deconvolution of the high-resolution the O 1S peak yields three 11 distinct sub-peaks, OI (typically lattice oxygen) at $529.3eV$, OII (oxygen deficient sites) at 12 531.2eV, OIII (oxygen containing groups adsorbed to the surface) at $532eV$. These values are 13 in well agreement with literature values.^{8,9,24,25} OII corresponds to the oxygen vacancy, which 14 is found around 12% in *HETB*. This oxygen vacancy further acts as a source of electrons, 15 participating in electron transport. Oxidation state and binding energies of Nb and O are listed 16 in **table S4**. **Materials Constructions and Constructions Constructions (Particle Online DOI: 10.123 February 2023. Published on 28 February 2023. Published and Constructions are constructed by Institute of Technology Kanpur on 3/7/2023.**

2 **Fig.3** XPS of (a) Niobium and (b) Oxygen in HETB

3 **Electrical transport:**

4 The Seebeck coefficient (S) and electrical conductivity (σ) , as shown in **fig.4(a & b)**, have 5 been measured from $470K$ to $1150K$. The Seebeck coefficient is found to be negative and 6 grows linearly (from $-270 \mu V K^{-1}$ at 470K to $-370 \mu V K^{-1}$ at 1150K) with temperature, 7 indicating metallic or n-type degenerate semiconductor-like behavior. The Seebeck coefficient 8 of a degenerate semiconductor can be expressed with the help of the Pisarenko relation, as 9 shown in equation $(10)^{26}$

10
$$
S = \frac{8\pi^2 k_B^2}{3eh^2} m^* T \left(\frac{\pi}{3n}\right)^{2/3} \dots \dots \dots (10)
$$

11 The maximum Seebeck coefficient has been found to be $-370 \mu V K^{-1}$ at 1150K. To the best 12 of our knowledge, it is the highest Seebeck coefficient so far achieved for bulk SBN based 13 tungsten bronze structures. This large Seebeck coefficient is possibly caused by the strong 14 electron scattering in multivalent metal ions. In contrast, electrical conductivity has been found 15 to be increasing with increase in temperature, suggesting semiconductor like behavior $\left(\frac{d\sigma}{dT}\right)$ 16 > 0). The maximum electrical conductivity of 2.4×10^3 Sm⁻¹ has been obtained at 1150K. 1 This synergistic rise in Seebeck coefficient and electrical conductivity with temperature allows indicate Online 2 the *HETB* to attain a maximum power factor (PF) of $324 \mu W m^{-1} K^{-2}$ at $1150K$, as shown in

3 **fig 4(c)**.

5 **Fig.4** (a) Seebeck coefficient (b) electrical conductivity (c) power factor of *HETB* as a function of 6 temperature (d) Plot of Kubelka-Munk function $F(R_{\infty})$ vs. energy (eV) of incident radiation (e) small 7 polaron hopping model (ln(σT) vs. $\frac{1}{K_B T}$) (f) relation of S with log (T) of *HETB*. $K_B T$

8 To better understand the charge transport of *HETB*, the band gap (E_q) has been determined 9 using UV spectroscopy, as shown in **fig.4(d)**. Kubelka-Munk function $(F(R_{\infty}))$ as shown in 10 equation (11), has been used to compute the band gap.

11
$$
F(R_{\infty}) = (1 - R_{\infty})^2 / (2R_{\infty}) \dots (11)
$$

12 Where, the diffused reflectance (R_{∞}) is measured using UV-visible spectroscopy. E_g of HETB 13 has been found to be \sim 3.5 eV, which remains in the range of other tungsten bronze structures.^{27–} ³⁰ In fact, band gap is expected to remain almost unaffected by the multivalent cations in the A 15 site as the valance band maxima and conduction band minima are primarily formed by the 16 hybridization of O 2p and Nb 4d bands. Due to this large band gap, the electrical conductivity 17 is so low that it is undetectable in the regions near room temperature. However, electrical

1 conductivity gradually increases with temperature, demonstrating on the order $96.19_{10}^{3}S_{90}^{i\text{g} \cdot \text{m} \cdot \text{A}}$ 2 above 650K. Nevertheless, anomalies are found in its temperature dependent Seebeck 3 coefficient (metallic) and electrical conductivity (semiconducting), which suggest that the band 4 model may not be adequate to explain the charge transport mechanism in *HETB*.

5 Further, electron concentration has been estimated using a modified Heikes' formula as 6 mentioned in equation (12) . $31-33$

7
$$
n = \frac{A_s}{V} \left[\frac{2}{1 + e^{(S \times e)}/k_B} \right] \dots (12)
$$

8 A_s is number of available sites for carriers per unit-cell and V is unit-cell volume. $(e)_{k}$ factor k_B 9 is approximately 0.0116 $K \mu V^{-1}$. Considering A_s equal to 5 for tungsten bronze structure and 10 Seebeck coefficient at 450K we have obtained electron concentration, $n = 7 \times 10^{21} cm^{-3}$ and 11 corresponding electron mobility $(\mu = \frac{\sigma}{n_e})$ has been estimated to be 0.001 $cm^2V^{-1}S^{-1}$. 12 Using the Pisarenko relation (equation (10)), the effective mass of electrons has been estimated 13 to be 9 m_0 . Carrier concentration on the order of 10^{21} cm⁻³ is considerably higher than the 14 critical value for many thermoelectric semiconductors to undergo a semiconductor to metal 15 transition, depicted as the Mott transition.34–38 Surprisingly, *HETB* in our case, exhibits 16 semiconductor-like behavior $\left(\frac{d\sigma}{dT} > 0\right)$ in the entire temperature range, although Seebeck 17 coefficient shows metallic behavior. The most possible explanation for the semiconductor like 18 electrical conductivity $\left(\frac{d\sigma}{dT} > 0\right)$ in spite of possessing such a large electron concentration 19 is Anderson localization^{39–41} of electrons, as commonly observed in many complex disordered 20 oxides.^{1,12,38,42–50} The low electron mobility and high effective mass do reflect the electron 21 localization. The presence of multivalent metal ions, oxygen vacancies, and other atomic 22 disorder cause variation in the local electric field, which eventually leads to electron **Materials Acceptedially increases with temperature**, demonstrating on the order of Ω **Manuscript** Section Constrained by Indian Institute of the nearby on the distinguistic Public Public Research institute on the di

1 localization at the bottom of the conduction band. Moreover, it has previously between the online 2 demonstrated that nano-polarized regions in SBN based structures also act as localization 3 centers, resulting in Anderson localization.^{12,45,47,49} However, during electron conduction, 4 electrons from one localized site require certain activation energy to delocalize or to move to 5 the next nearest defect sites. This electron transport occurs through a thermally activated 6 process. In such case, small polaron hopping (SPH) model⁵¹ as expressed in equation (13) can 7 be most appropriate to illustrate this thermally activated electron transport mechanism. **Materials Accepted Manuscript Horizon on 28 Accepted Manuscript Accepted Manuscript Accepted Materials However, the specifical accepted that nano-polarized regions in SDN based structures about a cond**

8 =(13) ⁰ (―)

9 Small polaron hopping (SPH) model has previously been reported in many complex 10 oxides.^{45,47,52} The activation energy for hopping, E_{Hop} has been determined to be 0.198eV 11 from the linear fitting of $\ln (\sigma T)$ with $\frac{1}{K_{\sigma}T}$, as shown in **fig.4(e)**. $K_B T^2$

12 The linear dependence of the Seebeck coefficient with temperature for *HETB*, where Anderson 13 localization prevails, can be further explained by the Mott and cutler model⁵³ where S can be 14 expressed in equation (14).

15
$$
S = \frac{1}{3} \pi^2 \frac{K_B}{e} \left(K_B T \frac{d \ln(\mu_0)}{dE} - \frac{d E_{Hop}}{dE} \right) |_{E_F} \dots \dots (14)
$$

16 According to the Mott and cutler model, when fermi energy of a material is surrounded by a 17 finite number of localized states and mobility edge situates above E_F , thermopower is observed 18 to have a linear temperature dependence. However, this model is only valid in low temperature 19 regions. Interestingly, we have observed linear dependence of S with log (T) in **fig.4(f)** at high 20 temperatures (above 600K), which confirms the presence of localized states surrounding E_F . 21 This behavior supports our hypothesis of Anderson localization in *HETB*. As the temperature 22 increases, electrons from localized states are promoted above the mobility edge and participate

1 in conduction, which corroborates well with the monotonically increase in σ with temperature online 2 resulting in \sim 23 times enhancement in σ values.

3 **Thermal transport:**

4 The total thermal conductivity, as shown in **fig.5(a)** has been estimated from the experimentally 5 measured specific heat (C_p) , thermal diffusivity (D) and bulk density ρ as shown **fig.S2(a & b)** 6 in SI. The minimum thermal conductivity has been found to be about 0.8 $Wm^{-1}K^{-1}$ at 470K, 7 which monotonously increases with temperature. The total thermal conductivity comprises of 8 electronic (κ_e) and lattice (κ_l) contributions. The κ_e has been calculated using Wiedemann-9 Franz Law⁵⁴ ($\kappa_e = L \sigma T$). $L(W\Omega K^{-2})$ is Lorenz number and determined from the equation (15) 10 (**fig.S2(c)**).⁵⁵

$$
1\\
$$

11
$$
L = 1.5 + \exp\left[-\frac{|S|}{116}\right] \dots \dots \dots \dots (15)
$$

12 κ_e , as shown in **fig.S2(d)** is expectedly found an exact replica of electrical conductivity. 13 However, the κ_e values obtained for *HETB* contributes less than 2% of the total κ , inferring 14 that the overall κ is dominated by the κ_l . Lattice contribution of thermal conductivity (κ_l) is 15 further computed by subtracting κ_e from κ , as shown in **fig.5(b)**. We have obtained minimum 16 κ_l of 0.8 $Wm^{-1}K^{-1}$ at 470K, which is much lower than the SBN based system.^{12,15,16,47} 17 However, it is interesting to observe that κ_l increases slightly with temperature. This abnormal 18 κ_l behavior with temperature indicating typical glass-like behavior, has been previously 19 reported in many SBN based oxides^{12,15,47,56,57} and other complex oxides^{58–60} with large point 20 defects and large lattice distortion. Besides, this slight increment in κ_l is also possible in SBN 21 based system due to the weakening of the domain walls,¹² which results in the steady decline 22 in phonon scattering centers. Further, we have estimated the minimum theoretical limit (κ_{min}) 23 of lattice thermal conductivity using Cahil's formula in equation (16) ¹⁸ **Materials and Solution**, which corrodorats well with the monotonically increase in *o* with <u>recognization</u>
 **Material Date Townloaded by Institute of Technology Accepted By

Horizons Horizon Conductivity**, as shown i

$$
f_{\rm{max}}
$$

1
$$
\kappa_{min} = \frac{K_B}{2.48} n^{\frac{2}{3}} (2v_t + v_l) \dots (16)
$$

7 **Fig.5:** (a)Total thermal conductivity (b) lattice thermal conductivity with dotted line depicting 8 minimum theoretical limit (c) mean free path of phonon with temperature (d) thermal conductivity of 9 various thermoelectric oxides including *HETB*. 3,8,10,12,14,16,61 (e) Schematics of phonon scattering (f) 10 variation of figure of merit (ZT) with temperature for *HETB*

11 Furthermore, average mean free path of phonon (L_{phonon}) has been calculated using the equation

12 (17) and shown in **fig.5(c)**.

$$
1\\3
$$

6

13
$$
L_{phonon} = \frac{3\kappa_l}{C_v \cdot v_m} \dots \dots \dots \dots \dots (17)
$$

 $C_v v_m$ are isochoric heat capacity and mean velocity of sound, respectively. The minimum L_{phonon} has been estimated to be 4.27Å at 470K and ranges up to 7.93Å at elevated temperatures. This 16 remarkably low value of L_{phonon} suggests that phonon scattering occurs in the order of interatomic spacing. Authors have previously reported that the high entropy effect can induce

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1 multi-phonon scattering, which can eventually result in ultralow lattice thermal conductivity in the Online 2 high entropy perovskite oxide.³ We have achieved even lower lattice thermal conductivity in 3 *HETB* than in HEP, which is so far the lowest among rare-earth-free high entropy oxide 4 thermoelectrics. The thermal conductivity of various reported oxides, including *HETB,* has 5 been presented in **fig.5(d)**. The presence of 5 multivalent metal ions is expected to induce the 6 multi-phonon scattering by further increasing the structural complexity of inherently complex 7 tungsten bronze structure, which helps to attain such low κ_l . A schematic of the multi-phonon 8 scattering in the *HETB* has been shown in **fig.5(e)**, depicting the occurrence of various phonon 9 wave lengths arising from multiple cations in the complex oxide. Mattheonon scancering, which can eventually result in ultrabow lartice thermal conductivity in
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10 Finally, ZT (fig.5(f)) has been calculated, and the maximum ZT has been obtained as 0.23 at 11 1150K, which is about 15% larger than that of ZT value obtained in the SBN system.¹² To the 12 best of our knowledge, this is the highest ZT value so far achieved for rare earth free high entropy oxide thermoelectrics. The rare combination of metallic Seebeck coefficient and semiconducting electrical conductivity, accompanied by extremely low thermal conductivity, allows the *HETB* to attain this excellent performance. However, high entropy engineering provides us a lot of room for further improvement in thermoelectric performance through compositional modification in numerous ways.

18 **Conclusions:**

 In summary, we have successfully synthesized single phase tungsten bronze type novel high 20 entropy $(SrBaLiKNa)_{0.2}Nb_2O_6$ ceramics. Phase analysis and microstructure study have been performed using XRD, FESEM, XPS and TEM. The lattice parameters have been determined using Rietveld refinement of powder XRD data. TEM-EDS shows the homogeneous 23 distribution of all elements. We have obtained the maximum Seebeck coefficient of -370μ V K^{-1} at 1150K, which is the largest Seebeck value so far obtained in SBN based bulk ceramics.

1 The electrical transport has been explained using small polaron hopping model. The right-2 combination of metal-like Seebeck coefficient and semiconductor-like electrical conductivity 3 synergistically augurs *HETB* to attain a large power factor. In addition, the minimum thermal 4 conductivity has been found as 0.8 $Wm^{-1}K^{-1}$ at 470K, which is very close to the minimum 5 theoretical limit. This ultra-low thermal conductivity combined with the excellent Seebeck 6 coefficient allows *HETB* to attain maximum ZT of 0.23, which is so far the highest among rare 7 earth free high entropy oxides. Although the *ZT* value has to be substantially enhanced for 8 commercial application, this work holds great promise for the development of next generation 9 advanced thermoelectric materials. **Materials and the horizon control and semi-volution of the electrical conductivity

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