

Fig.1 heating tank without Temperature Controller

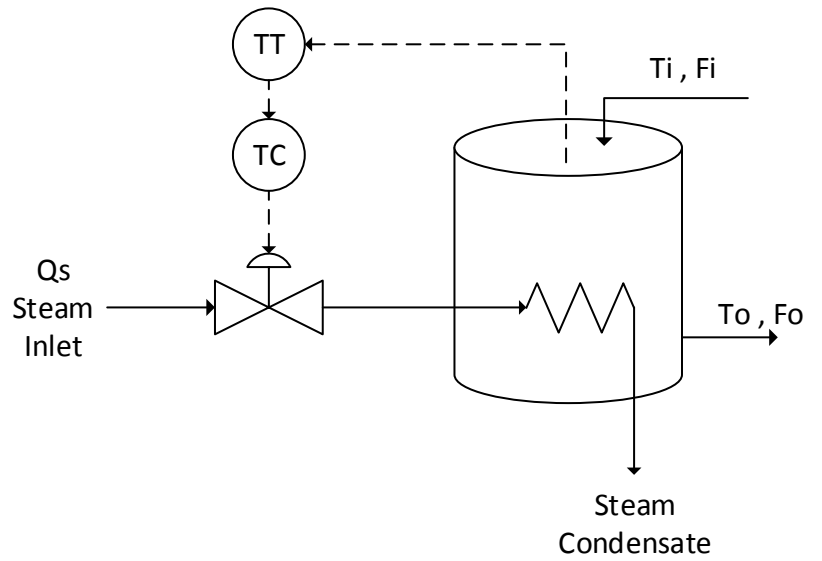


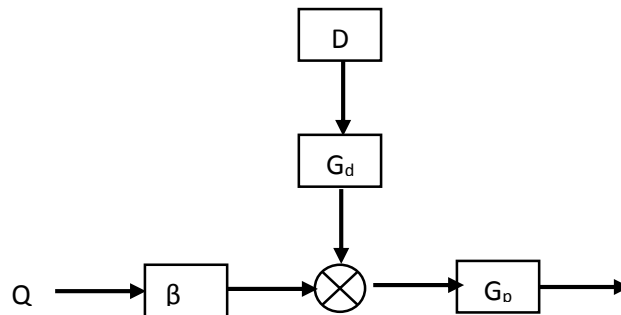
Fig.2 heating tank with Temperature Controller

$$w=200 \text{ l/min}, T_i=60 \text{ }^\circ\text{C}, T_o=80 \text{ }^\circ\text{C}, V=1000 \text{ L}, \tau = \frac{\rho V}{w}$$

Energy Balance Equation:

$$T'(s) = \frac{1/wC}{\tau s + 1} Q(s) + \frac{1}{\tau s + 1} T_i'(s)$$

Open Loop transfer Function

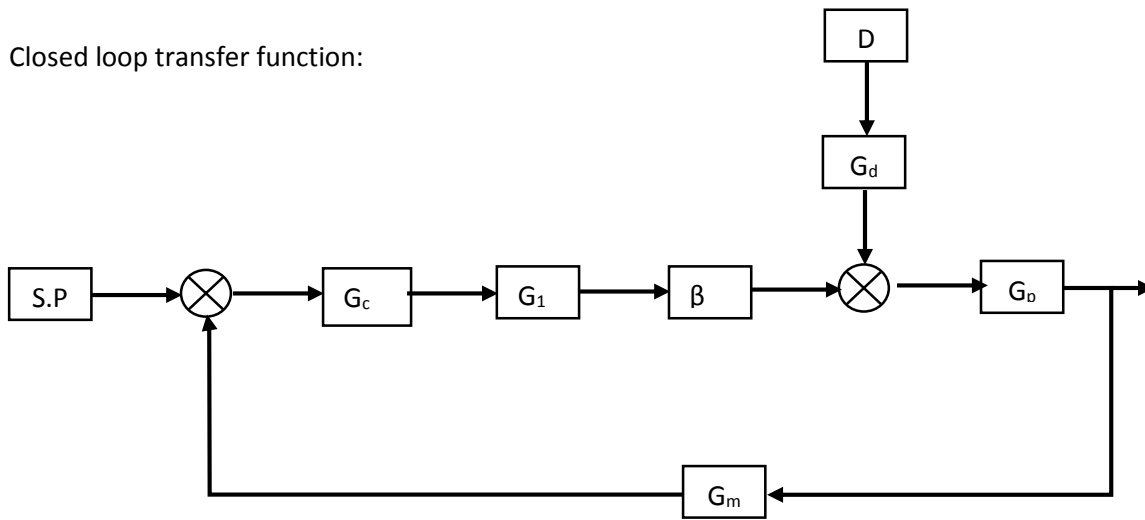


$$G_d=1$$

$$G_p = \frac{1}{\tau s + 1},$$

$$\beta = \frac{1}{wC}$$

Closed loop transfer function:



$$G_m = G_1 = G_d = 1$$

$$G_c = k_c / k_c \left(1 + \frac{1}{\tau_I s}\right) / k_c \left(1 + \frac{1}{\tau_I s} + \tau_D s\right)$$

$$G_p = \frac{1}{\tau s + 1}, \quad \beta = \frac{1}{wC}$$